

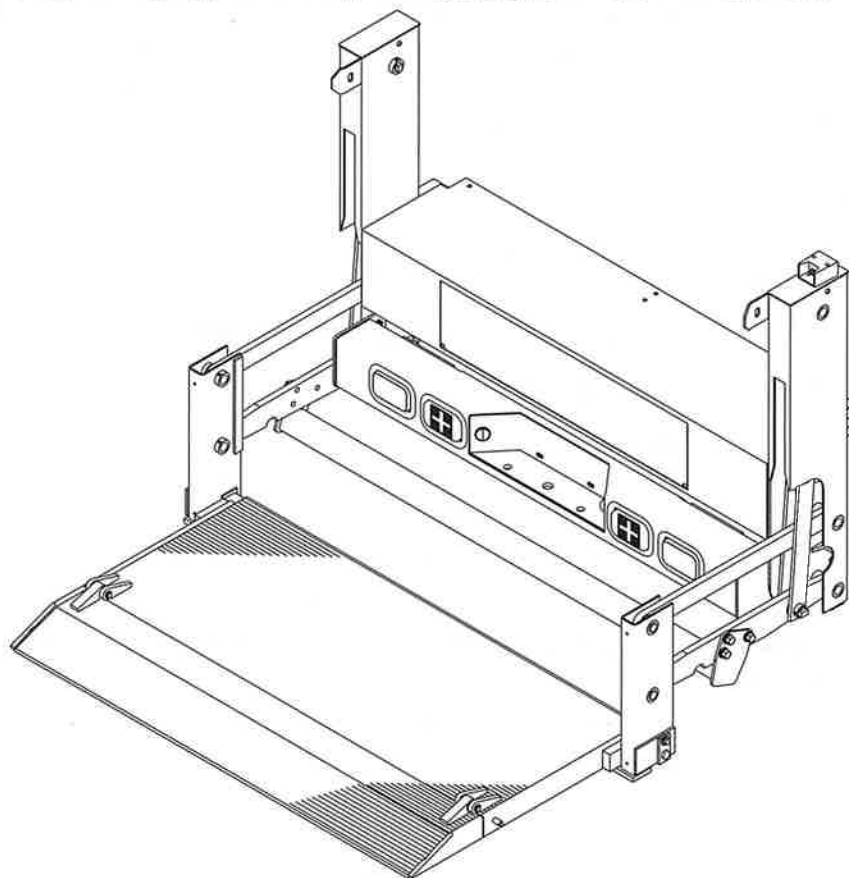
TopLIFTER

Tailgates By THIEMAN

TT-15

INSTALLATION INSTRUCTIONS

SHOWN WITH OPTIONAL 2 PC. ALUMINUM PLATFORM AND LIGHT KIT



IMPORTANT! KEEP IN VEHICLE!

**PLEASE READ AND UNDERSTAND THE CONTENTS OF THIS
MANUAL BEFORE OPERATING THE EQUIPMENT.**



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ATTENTION INSTALLERS:

Changes are made periodically to the installation procedure to comply with engineering changes. To ensure proper liftgate operation, it is **VERY IMPORTANT** to read and understand the installation instructions before attempting an installation. Installers also **MUST** read and understand the liftgate's Owner's Manual before installing the liftgate, so they can operate the liftgate safely as required during different stages of the installation process. **NEVER** perform a modification on the liftgate, which is not specifically covered in this manual or which is unauthorized by Thieman. Modifications may result in failure of the liftgate and may create hazards for liftgate installers, operators, or maintainers. Serious damage, equipment failure, or operator injury could result from improper installation. This equipment **MUST** have all decals applied properly. **FAILURE** to apply all decals properly will **VOID** all warranties! Any installer with questions or doubts should contact Thieman before proceeding.

The TT15 series liftgate is designed for use on pickup trucks, service bodies, and flatbeds. The TT15 has a bed height range of 30 to 45 inches and comes standard with a bumper rated for 5,000 lb. pulling and 500 lb. tongue weight. This rating only applies if the ball of the hitch is mounted in the hole supplied in the bumper or if a trailer tongue is pinned directly through this same hole. **DO NOT** attach any type of receiver hitch to this bumper or all warranties will be **VOID**. If a receiver type hitch is required for a certain application the TT15 may be ordered less bumper.

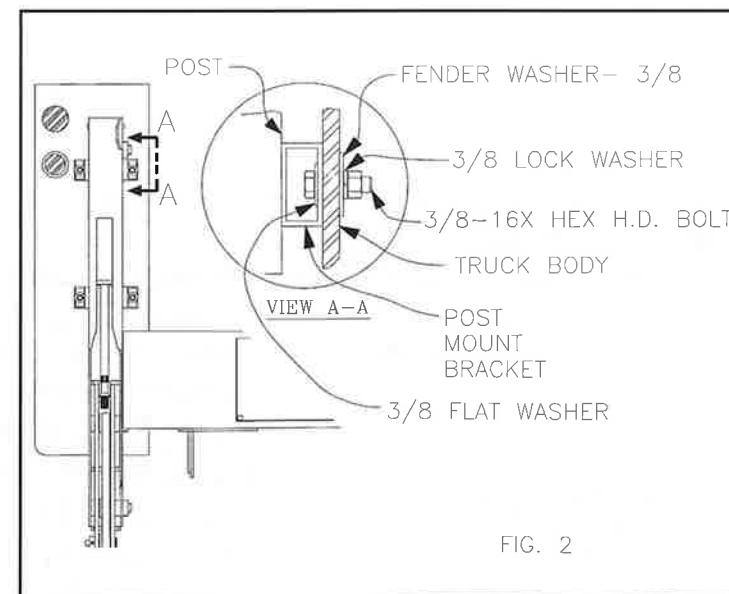
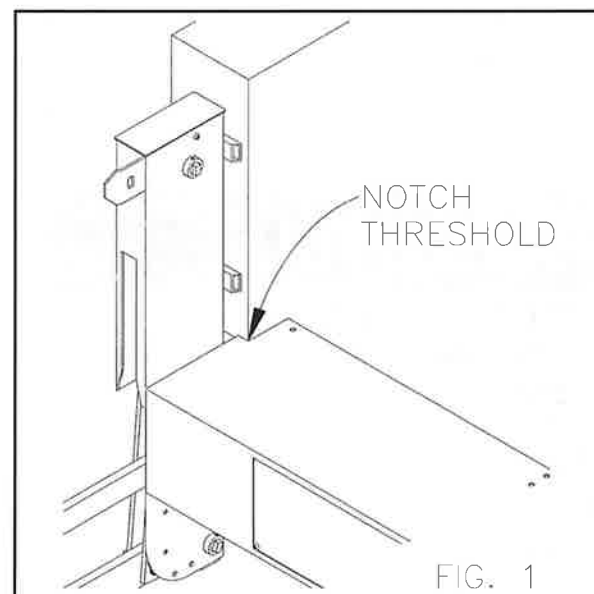
- All maximum mounting dimensions are shown with the vehicle empty; All minimum mounting dimensions are shown with vehicle loaded.
- Check bed height when parked on level surface.

TRUCK OR TRAILER PREPARATION

Remove lights, safety bumper, dock bumpers, etc. that may interfere with installation.

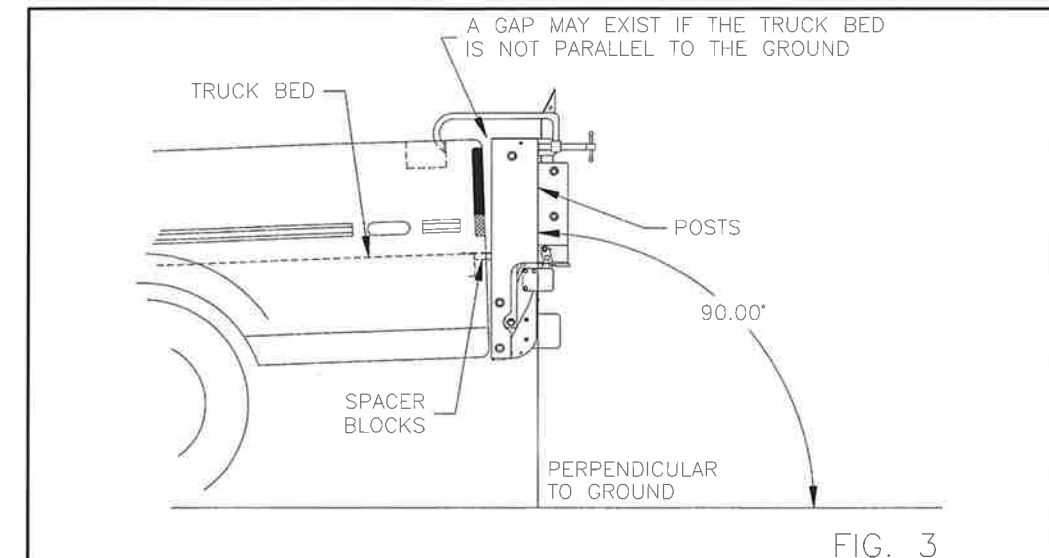
INSTALLATION INSTRUCTIONS

- Step 1** Uncoil the battery cable found under the threshold.
- Step 2** Locate the liftgate in the bed of the vehicle by sliding the deck sheet on to the bed as far as possible. Center the liftgate between the cargo area. Be sure that idler arms and lift arms can be removed once the liftgate is installed. Be sure that the platform is locked into the stowed position during the entire installation.
- Step 3 SERVICE BODIES ONLY**— On service body applications where the gate posts are positioned outside of the service body opening use the parts bag provided for mounting and notch the threshold if necessary. See figures 1 and 2.



2.

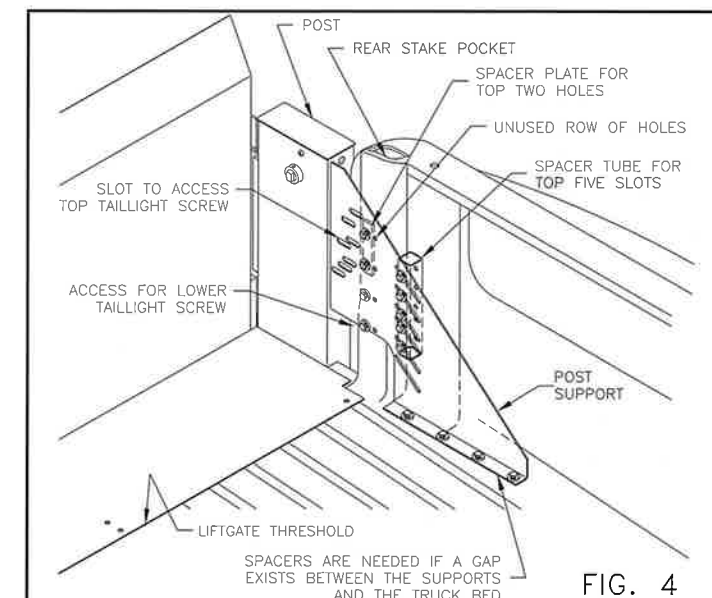
- Step 4** With the liftgate centered, locate and clamp the posts in their vertical positions - perpendicular to the ground to insure the platform will level ride parallel to the ground. **DO NOT** square the posts with the truck bed because the truck bed may not be parallel to the ground. Make sure the spacer blocks behind the threshold are tight against the rear of the truck bed while squaring the posts to the ground. See figure 3.



- Step 5** Bolt the deckplate sheet to the truck bed. See figure 4.

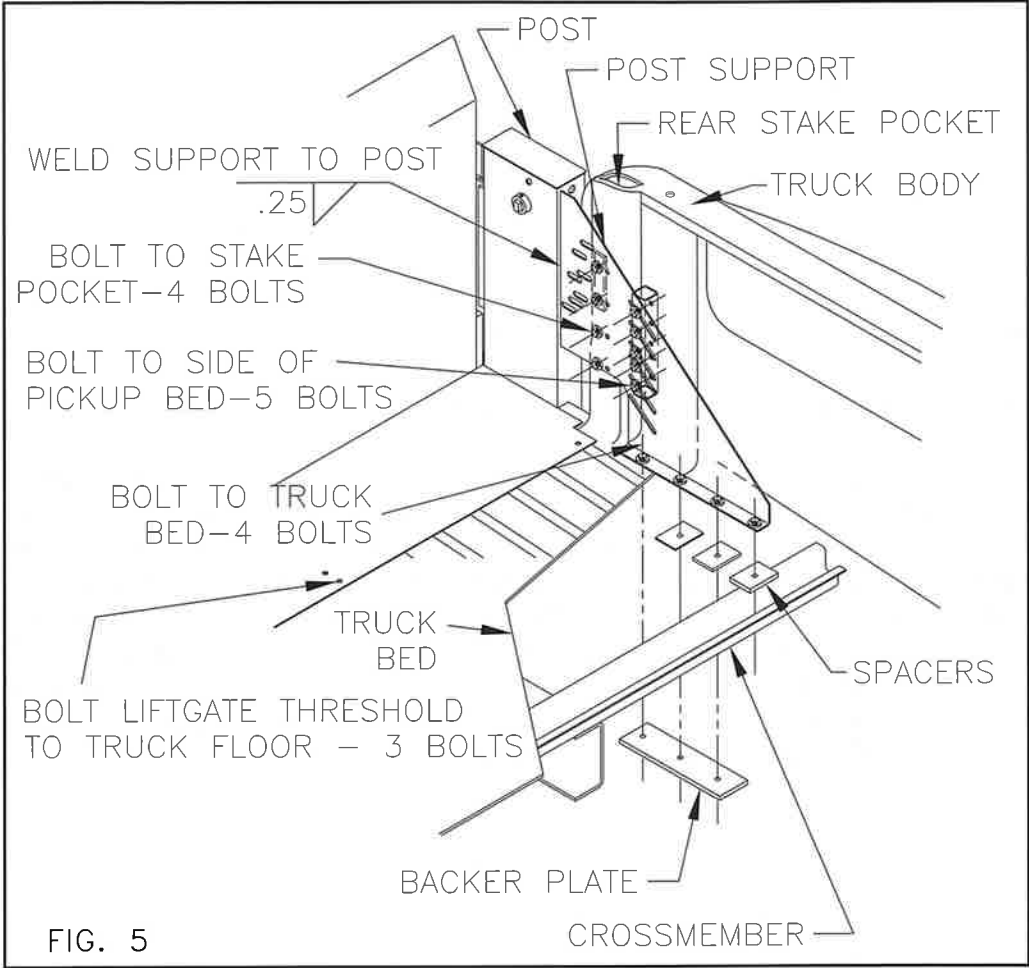
NEXT STEPS (6 & 7) FOR 2007 GM TRUCK BEDS

- Step 6** Position the unformed edge of the post supports tight against the back of the posts and flat against the rear stake pockets so the formed edge of the support is angled toward the center of the truck. Check that in this position, the slots in the post supports will allow removal of the taillight lenses. Also note how much the formed edge of the supports are toed up. Spacers will be needed to fill any gaps between the formed edge of the supports and the truck bed. A spacer plate is provided to fill the gap between the post support and the stepped stake pocket on the top two holes. A spacer tube is provided to fill the gap between the post support and the side of the truck bed on the top five slots. See figure 4.



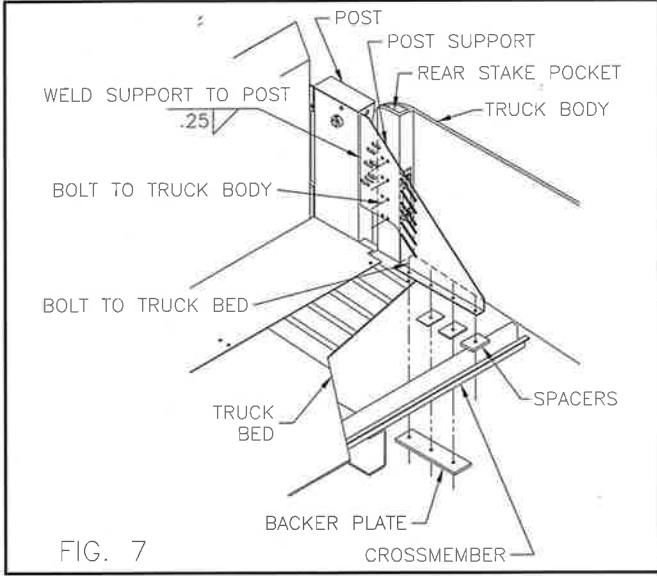
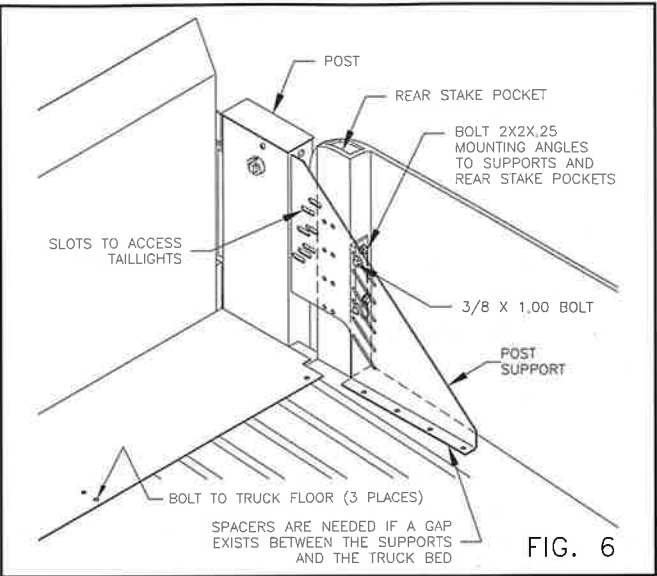
3.

Step 7 Weld the unformed edge of the post supports to the posts and bolt the formed edge of the post supports through the truck floor and finally through the backer plates. If necessary, spacers must be used between the post supports and the truck bed to keep the post perpendicular to the ground or to fill any gaps between the supports and the truck bed. Backer plates may be trimmed where bolts intersect crossmembers, but should be used with all other bolts which only intersect the truck bed. Bolt each post support to the rear stake pockets using the four holes shown. The top two holes will have a spacer plate between the post support and the rear stake pocket. Use the top 5 slots to bolt the post support to the side of the truck bed with the spacer tube sandwiched between. Bolt liftgate threshold to truck floor using 3 holes provided. Use grade 5, 3/8 hardware throughout (hardware not included). See figure 5.



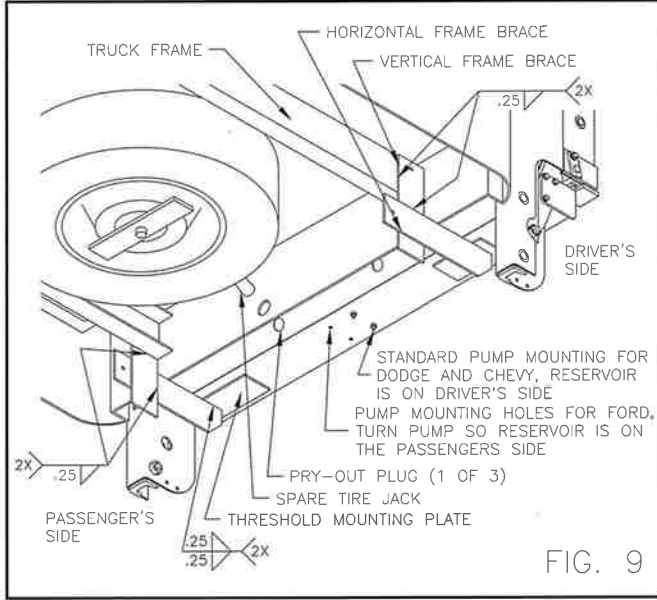
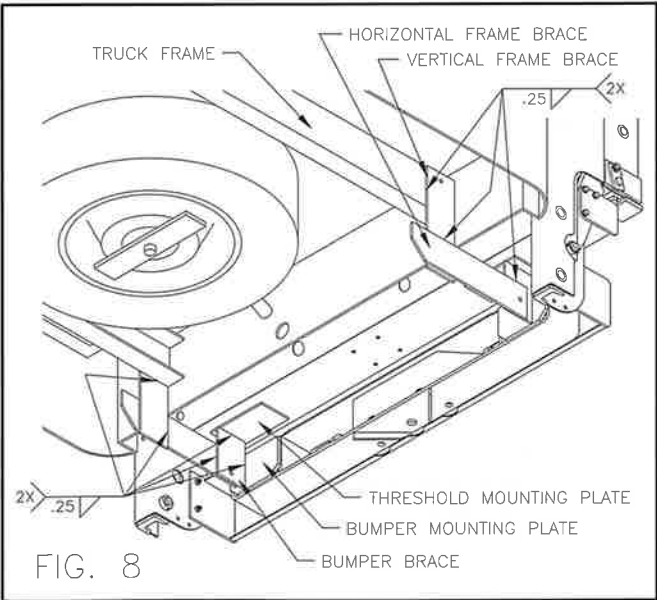
STEPS 8 & 9 FOR ALL TRUCK BEDS OTHER THAN 2007 GM

Step 8 Position the unformed edge of the post supports tight against the back of the posts and flat against the rear stake pockets so the formed edge of the support is angled toward the center of the truck. Check that in this position, the slots in the post supports will allow removal of the taillight lenses. Also note how much the formed edge of the supports are toed up. Spacers will be needed to fill any gaps between the formed edge of the supports and the truck bed. Bolt the mounting angles through the post supports slots as high as possible using the supplied 3/8 hardware. Bolt the other legs of the mounting angles to the stake pockets using grade 5, 3/8 screws (hardware not included). See figure 6.



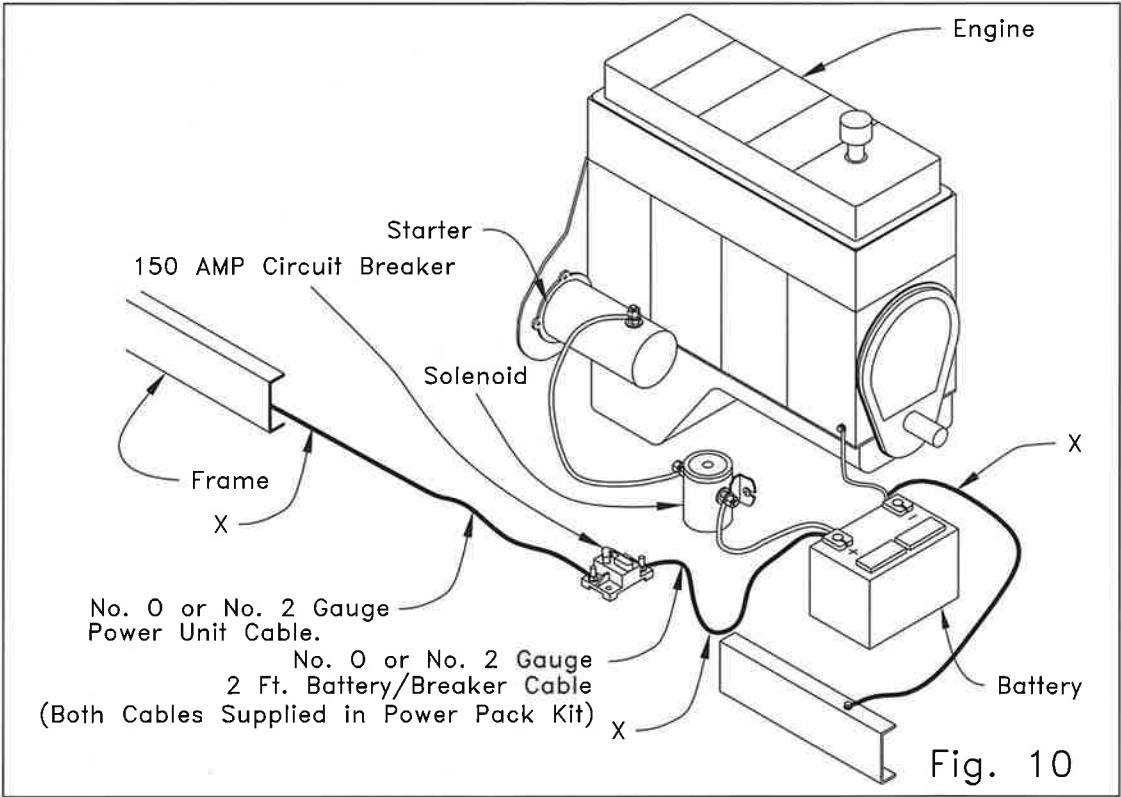
Step 9 Weld the unformed edge of the post supports to the posts and bolt through the formed edge of the post supports, through the truck floor and finally through the backer plates. If necessary, spacers must be used between the post supports and the truck bed to keep the post perpendicular to the ground or to fill any gaps between the supports and the truck bed. Backer plates may be trimmed where bolts intersect crossmembers, but should be used with all other bolts which only intersect the truck bed. Bolt the post supports to the rear stake pockets using the four holes provided. See figure 7.

Step 10 Weld the vertical frame braces to the truck frame. If welding to the truck frame is prohibited by the manufacturer, the vertical frame brace may be bolted to the frame. Position the bumper braces directly behind these vertical frame braces and weld these bumper braces between the mounting plates on the bottom of the liftgate threshold and the mounting plates on the back of the bumper. Next position the horizontal frame braces so they are centered vertically on the mounting plates on the back of the bumper and weld these horizontal frame braces between the vertical frame braces and the bumper braces. See figure 8. If the liftgate was ordered less bumper the horizontal braces must be welded to the vertical frame braces and to the mounting plates on the bottom of the liftgate threshold. See figure 9.



Step 11 Fasten the 150 AMP circuit breaker provided within 2 ft. of the truck battery. Route the battery cable from the liftgate toward the 150 AMP circuit breaker. (Note: secure an extra 2 ft. of battery cable near the liftgate. This slack will allow the power unit to be removed from the gate easily in the future if servicing or replacement is required.) AVOID SHARP CORNERS AND HIGH HEAT AREAS. Use cable clips provided to secure the cable to the truck frame every 2 feet. Cut the cable to the desired length and strip .88" of insulation from the end. Slide the pre-cut heat shrink over the end of the cable. Secure the cable lug in a vise and apply heat to the connector and insert the cable as the solder melts. Allow connector to cool and install the heat shrink. Attach this end to one terminal on the 150 amp circuit breaker. Install heavy ground cable from negative battery terminal to the frame. Wire the breaker to the truck battery using the 2 ft. cable provided. See figure 10.

Step 12 Many late model trucks have battery connections as shown in Figure 10. The ground cable from the battery is connected directly to the engine block with only a light braided ground strap from the block to the chassis (either the body or the frame). Where this is the case, the factory-installed wiring usually does not provide an adequate ground circuit for battery-operated accessories, such as electric-hydraulic tailgates. We recommend that the cables shown with an "X" in Figure 10 be not less than No. 2 gauge wire, as supplied in the Power Pack Kit on all electric/hydraulic installations. Because of the high current draw (approximately 200 A) by hydraulic tailgates, we recommend that the alternator be a heavy duty type and the battery must have a 150 AMP minimum reserve capacity.

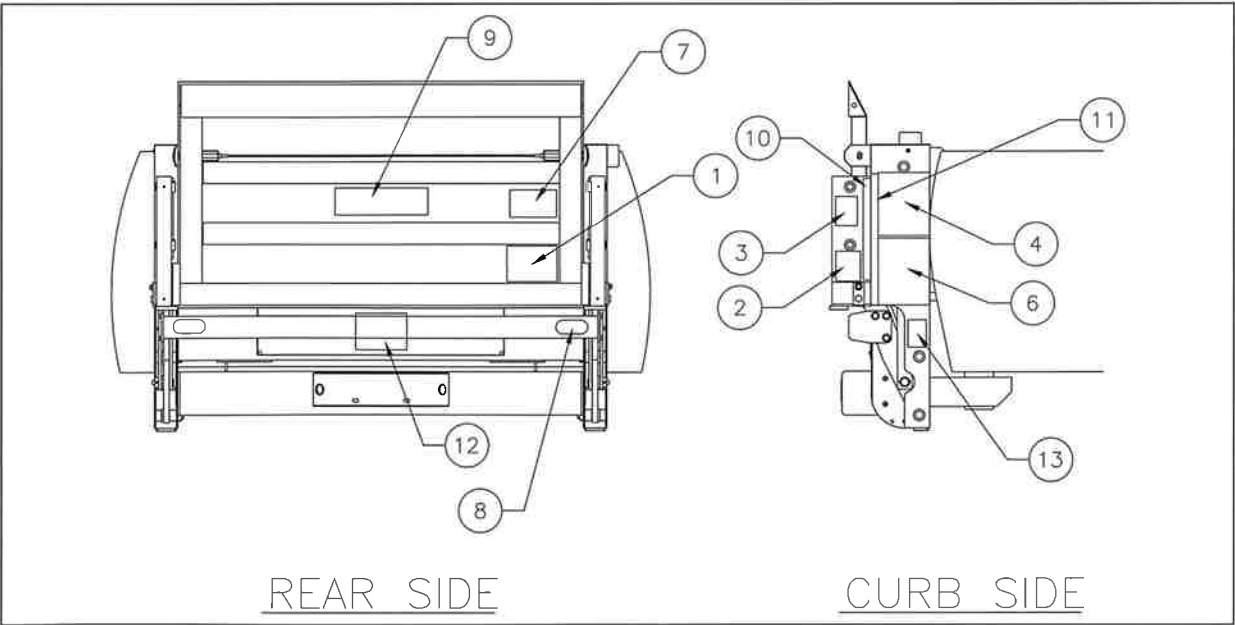


Step 13 Once the power is connected, release the safety latches, unfold the platform and lower it to the ground. The pump is located under the threshold and can be accessed by removing the cover plate. With the platform on the ground, make sure that the fluid in the pump reservoir is 1/2" from the top. Remove the plug from the reservoir and replace with the breather cap provided.

Step 14 The TT15 has three pry out plugs located on the rear of the threshold behind the pump cover plate. These plugs can easily be removed by hand and are designed to allow access to the spare tire jack once the cover plate has been removed. The hydraulic pump is mounted by the factory to allow access to two of the three holes which are designed for Chevy and Dodge pickup trucks. If the liftgate is being mounted on a Ford pickup, the installer must flip the pump 180° and use the other two mounting holes in the threshold so that the reservoir is toward the passenger side. This will allow access to the spare tire on a Ford pickup. These holes are only designed to line up with the latest full size models from Ford, Dodge and Chevy. Access to the spare tire on other model pickups must be provided by the installer. Replace the cover plate when finished. See figure 9.

Step 15 After painting is complete, apply decals in the appropriate locations as shown below. When painting, carefully grease or mask fittings and any exposed portion of the cylinder rod. If decals are previously applied simply remove premask after painting. These decals **MUST** be applied and this liftgate **MUST** be painted or all warranties are **VOID**!

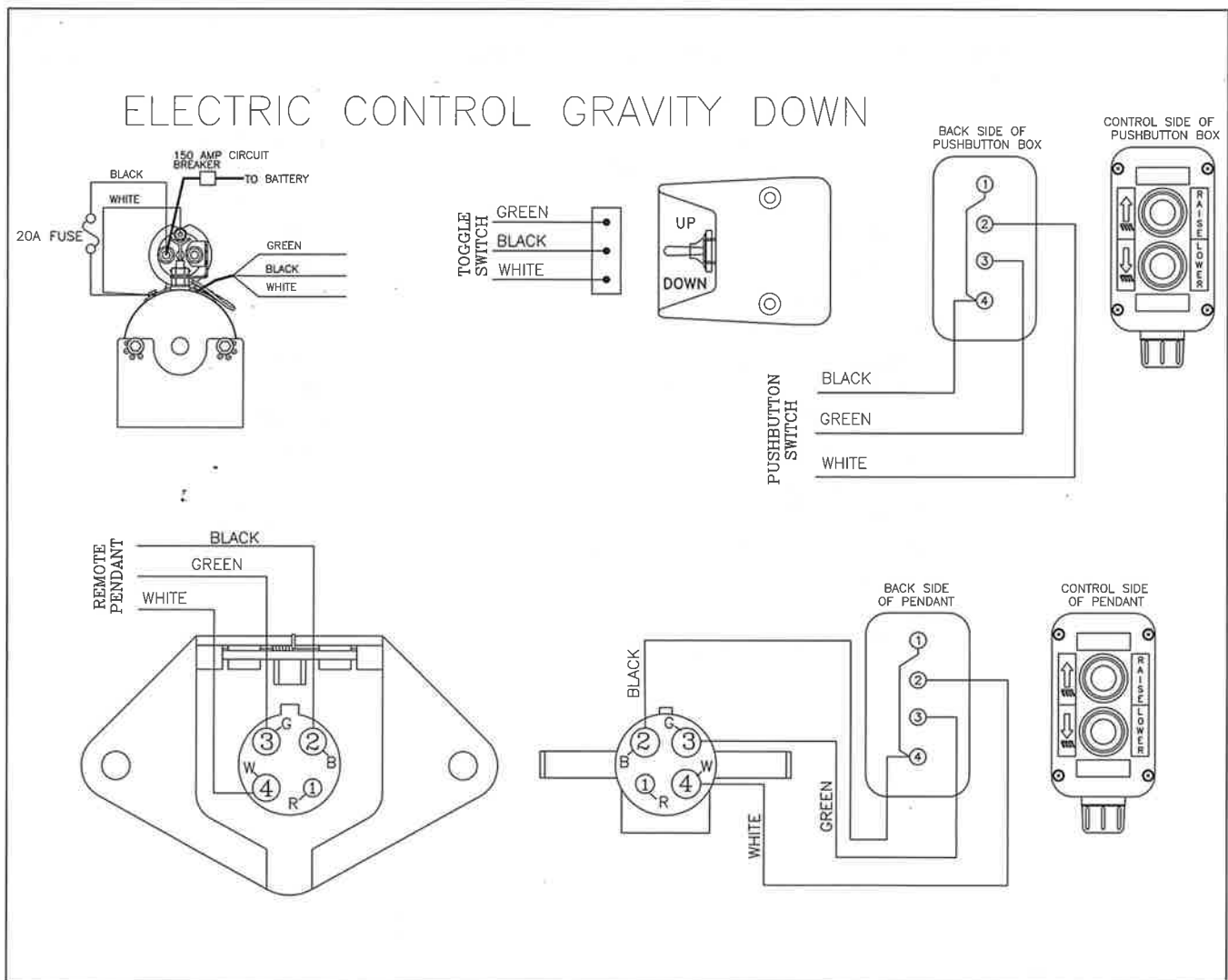
Item	Part Name	Part Number
1	Warning Decal-off center	4671050
2	PTO Decal	4650140
2	Fast Idle Decal	4650150
3	Danger Decal-no riding	4609
4	Operating Decal	4650870
5	Capacity Decal-1000#	4650050
5	Capacity Decal-1250#	4650060
5	Capacity Decal-1500#	4650070
6	Warning Decal	4650530
7	Caution Decal-working area	4650770
8	Reflector(2)	5705
9	Thieman Nameplate	4650801
10	Hazard Marking Tape - Pivot	5760-002
11	Hazard Marking Tape - Frame	5760-003
12	Wiring Decal	4612
13	Warning Decal-High Pressure	4620



Step 16 Thieman recommends that the installer perform a weight test of the liftgate to check the welds or mounting bolts and the structural integrity of the body or frame of the truck or trailer. The load used should be the maximum weight rating of the particular liftgate with the weight centrally located on the platform. A minimum of 20 cycles should be made to insure the integrity of the mounting.

Step 17 Any lights that were removed or obstructed must be replaced or relocated in such a manner that the completed vehicle must be in compliance with FMVSS 108 (49CFR 571.108). If the optional bumper lights were ordered it is up to the installer to wire the lights to the truck. No light wiring harness is provided.

WIRING PICTORIAL



Step 18 If your TT15 was ordered less bumper, it may be necessary to add Rear-end Protection for bed heights above 39". Check your local and state laws for requirements of FMCSR 49 CFR 393.86.