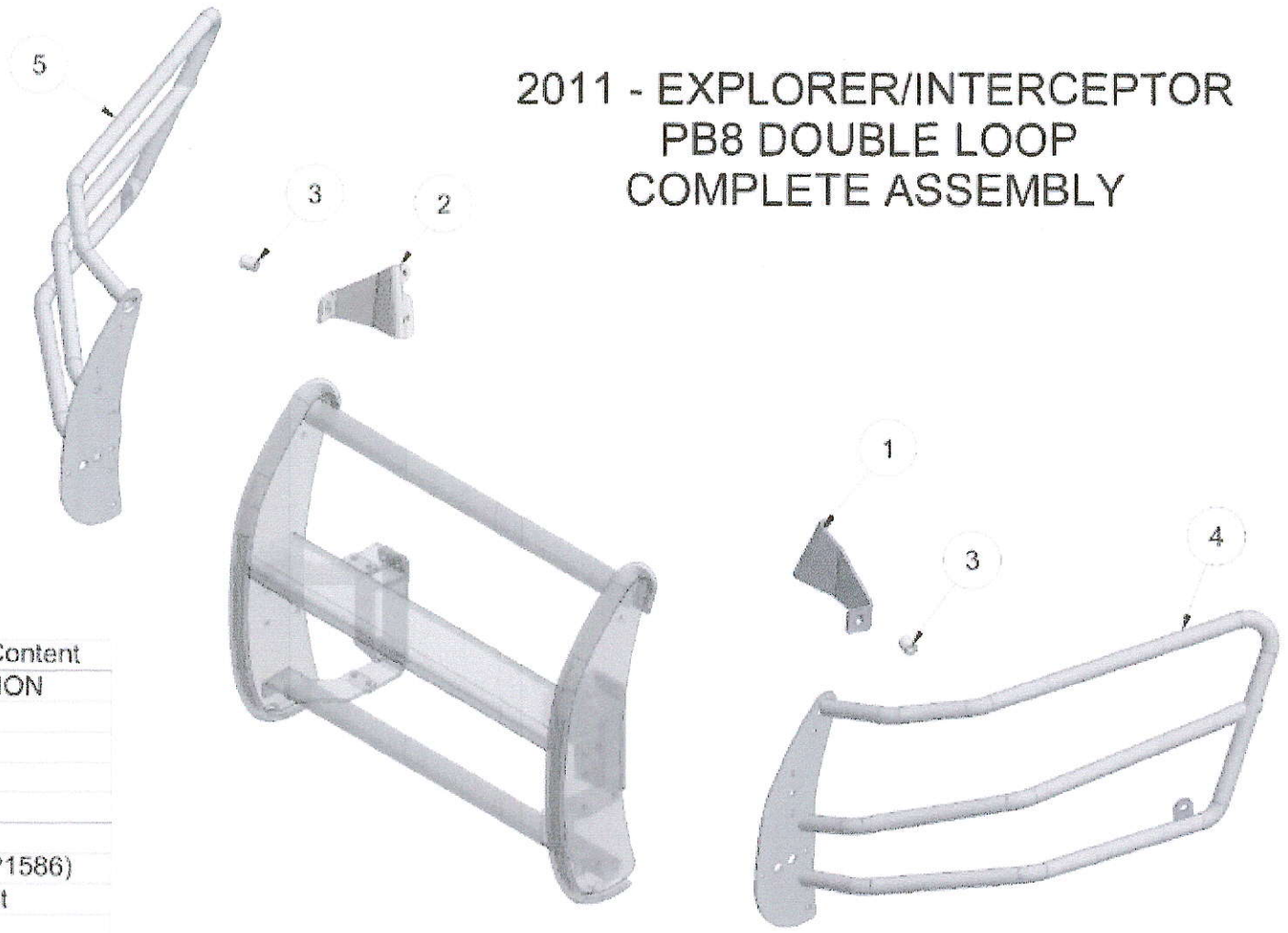
2011 - EXPLORER/INTERCEPTOR
PB8 DOUBLE LOOP
COMPLETE ASSEMBLY



BB7078 - Bolt Bag Content	
QTY	DESCRIPTION
1	1/4" x 3/4" Bolt
1	1/4" Wizlock
2	1/2" Washer
2	1/2" x 3" Bolt
2	1/2" Wizlock
2	1.25" Spacer (PP1586)
8	3/8" x 1" Torx bolt
8	3/8" Wizlock
8	3/8" Gold Washer

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	PB6889	PB5-PB7 - Inner Fender Mounting Bracket - Driver Side
2	1	PB6890	PB5-PB7 - Inner Fender Mounting Bracket - Passenger Side
3	2	PP1586	1.25" spacer
4	1	WB6912	PB8 Single Loop - Weldment - Driver Side
5	1	WB6913	PB8 Single Loop - Weldment - Passenger Side



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PB8 DOUBLE LOOP INSTALLATION INSTRUCTIONS

2011 Ford Explorer/Interceptor

Install Questions Contact us at:
Install@setina.com

- ✓ CAREFULLY READ INSTRUCTIONS BEFORE BEGINNING INSTALLATION.
- ✓ ALWAYS CHECK FOR FUEL LINES, BRAKE LINES, WIRING OR ANY OBSTRUCTIONS BEFORE DRILLING ANY HOLES!
- ✓ TO AVOID TAMPERING WITH FASTENERS ALWAYS PLACE WASHER AND NUTS AWAY FROM THE GUARDED AREA!!!

FIGURE #1

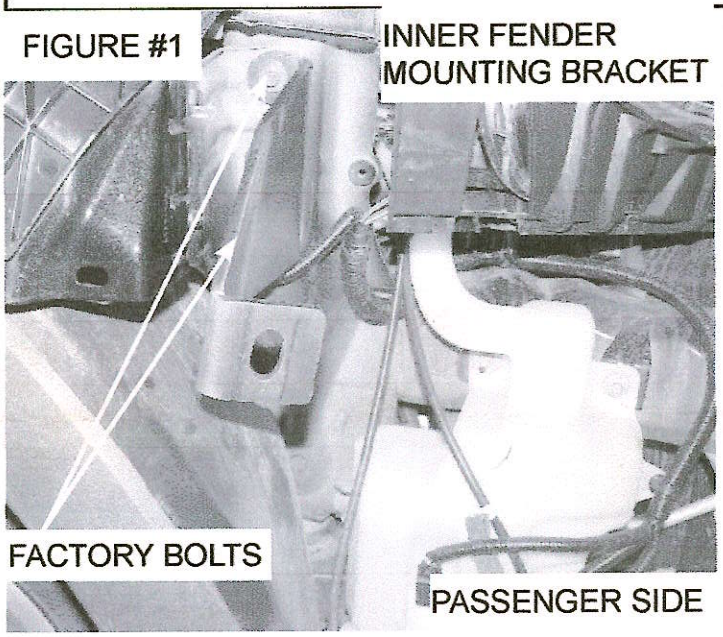
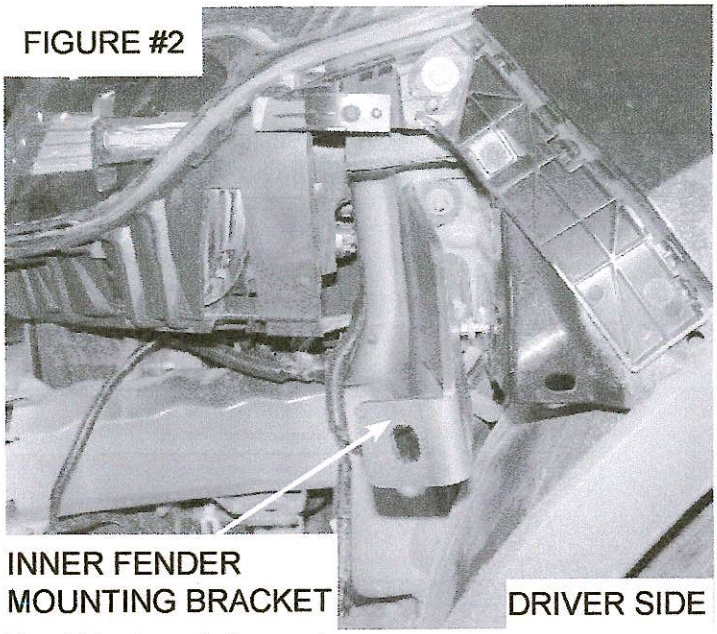


FIGURE #2



(INSTALL BUMPER BRACKETS & PUSH BUMPER WITH SEPARATE INSTRUCTIONS)

STEP #1: Once you have installed the inner push bumper brackets, leave the fascia off and move to the passenger side of the vehicle.

STEP #2: Remove the (2) factory fasteners shown in figure #1. Place the PB8 mounting bracket over the holes with the outer flange facing the front of the vehicle. Secure with the existing fasteners.

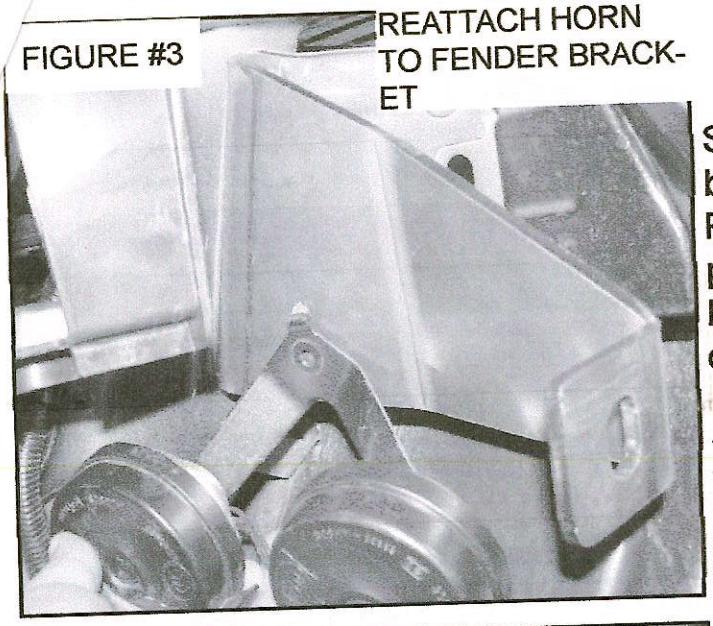
STEP #3: Move to the driver side. Remove the horn and the mount the PB8 bracket in the same manner. Secure the horn to the mounting bracket with the provided 1/4" x 3/4" bolt and 1/4" wizlock.

STEP #4: Return the fascia to the vehicle, but do not fasten. Reach in through the fender well, locate the hole on the mounting bracket and mark it on the fascia. Repeat for passenger side.

STEP #5: Remove the fascia and drill a 1.25" hole on the marks. Install the fascia leaving the fender wells accessible.

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FIGURE #3 REATTACH HORN TO FENDER BRACKET



(INSTALL PUSH BUMPER AT THIS TIME.)

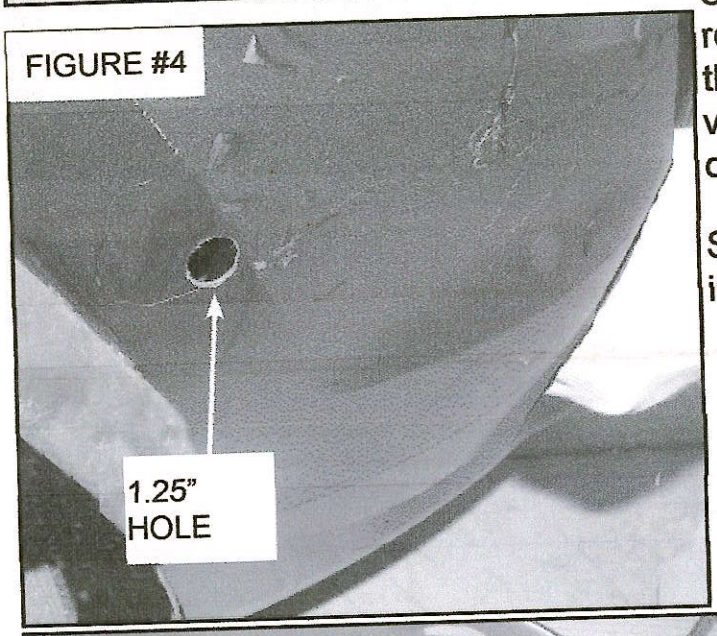
STEP #6: Lift the PB8 weldment up to the push bumpers side plate. Align the rear contour of the PB8 weldment to the contour of the push bumper. Mark the (4) mounting holes on the push bumpers side plate. Drill the marks using a 25/64 drill bit.

STEP #7: Mount the PB8 weldment to the push bumper with the provided 3/8" x 1" Torx bolts and 3/8" wizlocks.

STEP #8: Place the 1.25" spacer between the rear mounting point on the PB8 weldment and the inner fender bracket. Secure using the provided 1/2" x 3" bolt, 1/2" washer and 1/2" wizlock on the back side of the fascia.

STEP #9: Tighten all fasteners to complete the install.

FIGURE #4





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