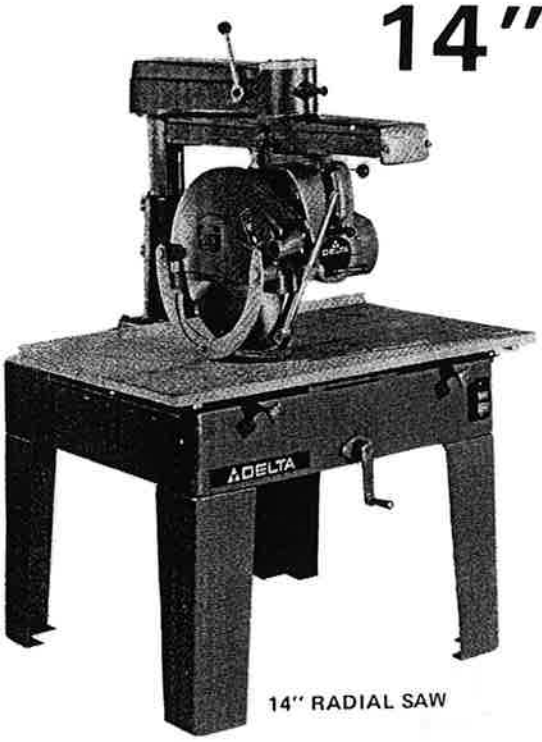
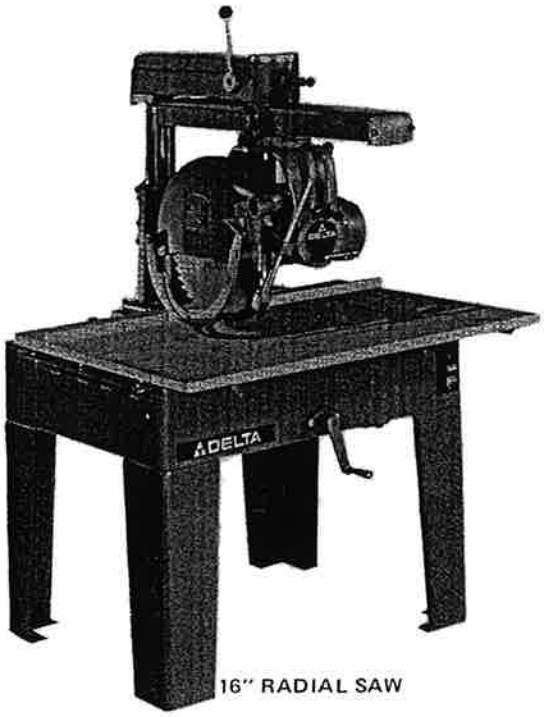
14", 16" and 18" Radial Saws

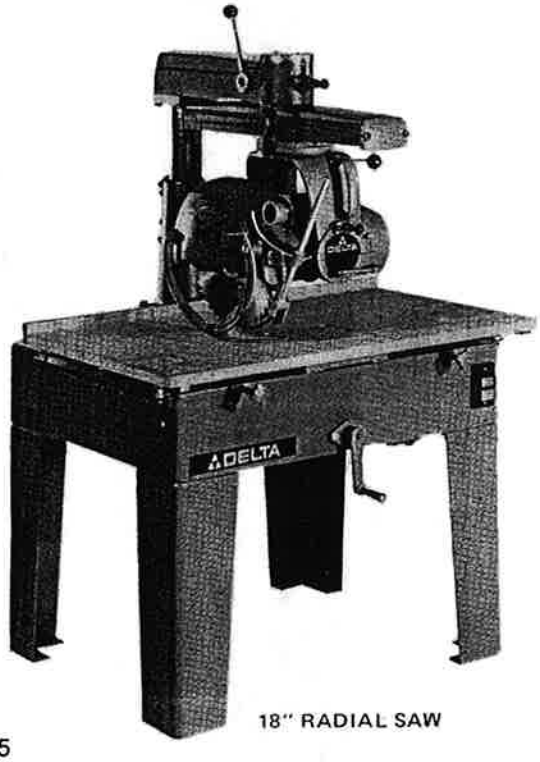
INSTRUCTION MANUAL



14" RADIAL SAW



16" RADIAL SAW



18" RADIAL SAW

Dated 11-15-85

Part No. 424-03-651-0008

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DELTA

SELECTING FLOOR SPACE

Before unpacking, determine exactly where you want to set up the machine. It is highly desirable to locate the machine against the wall where it will be out of the way and will actually facilitate materials handling through the shop.

UNPACKING AND ASSEMBLING LEGS TO BASE

Remove carton from machine. Unscrew and remove screws that fasten base to skid. Do not remove packing material from around the motor at this time.

Tilt the machine to the rear and brace the frame so the machine is balanced. Attach four steel legs (A) Fig. 4, to each end of the base using the twelve screws (B), lockwashers (C) and nuts (D). Move saw to the upright position and remove packing material from around the motor. The motor will be positioned on the table as shown in Fig. 5.

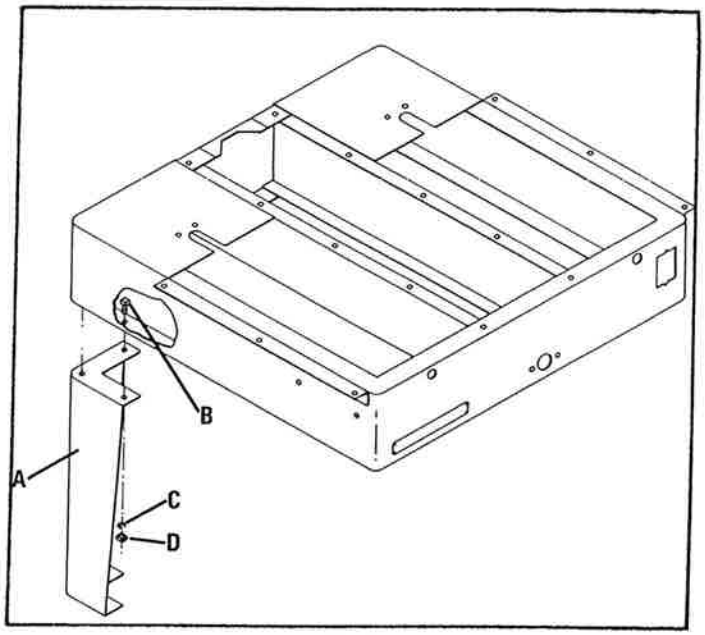


Fig. 4

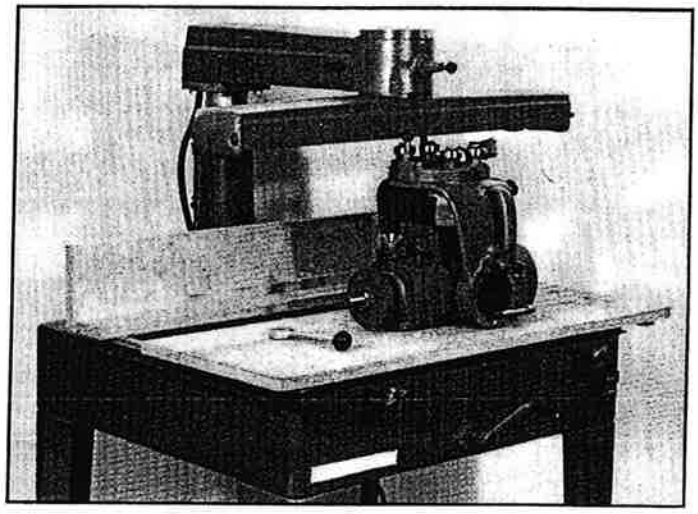


Fig. 5

ASSEMBLING ELEVATING CRANK HANDLE

Assemble elevating crank handle (A) Fig. 6, to rod in front of base using the roll pin (B).

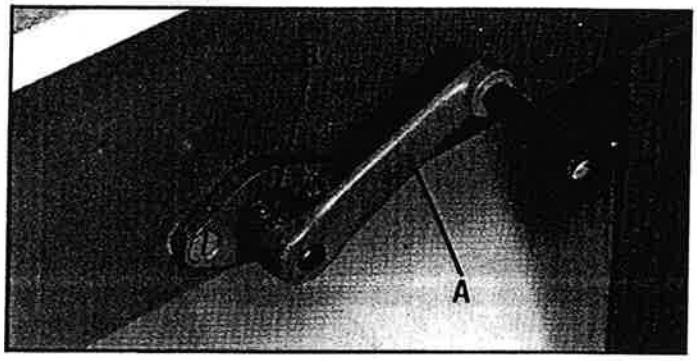


Fig. 6

ASSEMBLING TRACK-ARM LOCK HANDLE

Assemble track-arm lock handle (A) To the overarm, as shown in Fig. 7, and tighten set screw (B). Lock handle (A) should be tight when in the position shown in Fig. 7 and loose when pulled forward and resting against stop (C).

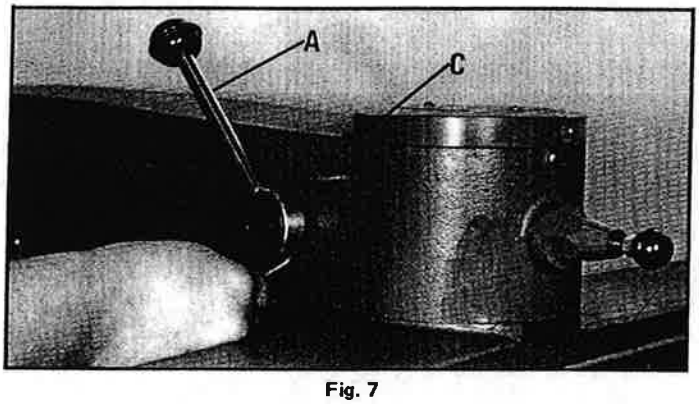


Fig. 7

ASSEMBLING CUTTINGHEAD AND CROSS-CUT STOP TO TRACK-ARM

1. Remove two screws (A) and end cap (B) from track-arm, as shown in Fig. 8. The cross-cut stop is shown at (C) Fig. 8.

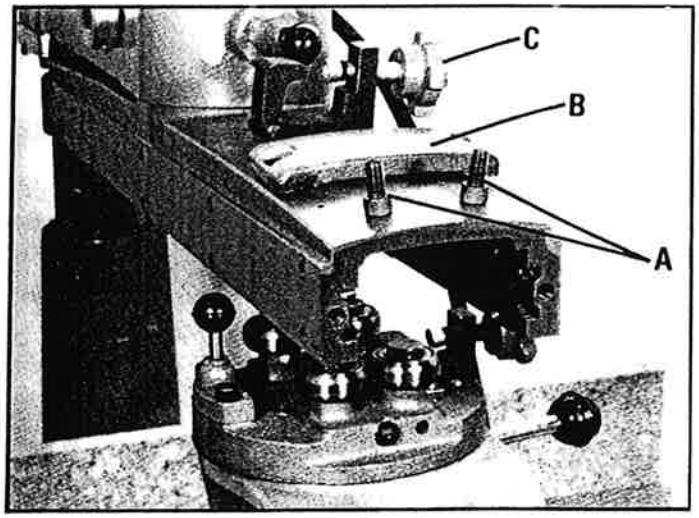


Fig. 8

2. Hold cuttinghead assembly (D) Fig. 9, with both hands and insert the ball bearings into the track-arm, as shown. Push cuttinghead all the way onto track-arm and tighten clamp knob (E).

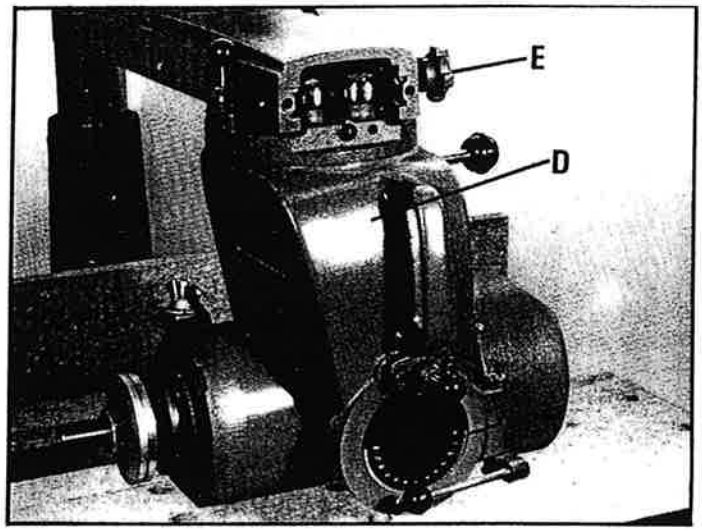


Fig. 9

3. Assemble cross-cut stop (C) to the track-arm as shown in Fig. 10.

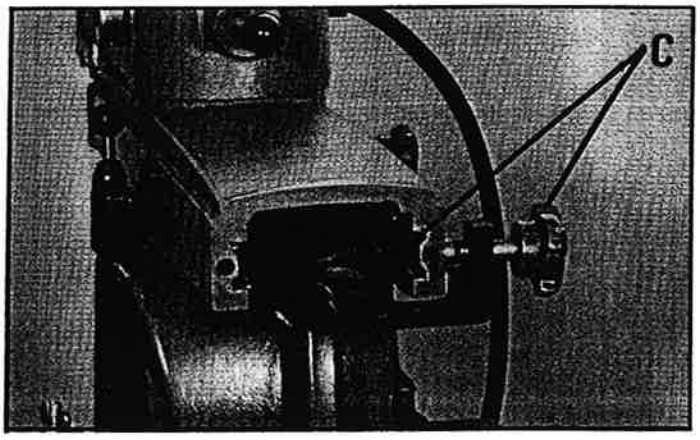


Fig. 10

4. Fasten end cap (B) to the track-arm using the two screws (A) as shown in Fig. 11.

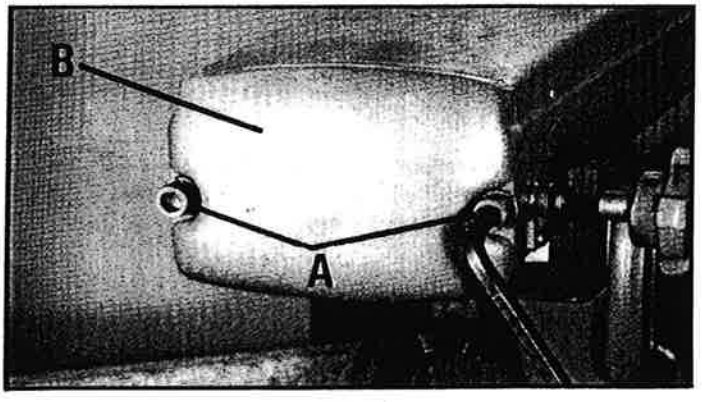


Fig. 11

ASSEMBLING STARTER BOX TO BASE

1. Assemble bracket (A) to the bottom of the right side of saw base, as shown in Fig. 12, using the screw, flatwasher, lockwasher and nut supplied.

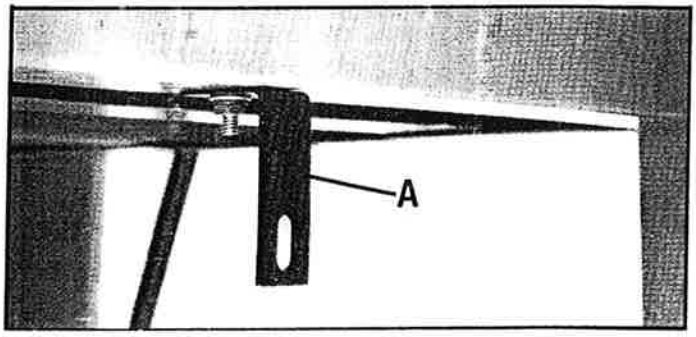


Fig. 12

2. Assemble the starter box (B) Fig. 13, to the right side of the base by inserting the three screws (C) with washers and lockwashers, through the two holes in the base and the hole in the bracket and into the three weld nuts in the back of the starter box.

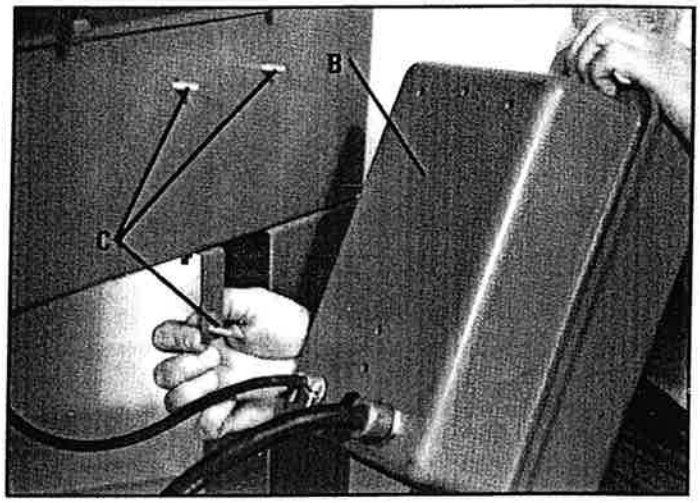


Fig. 13

3. Fig. 14, illustrates the starter box assembled to the base.

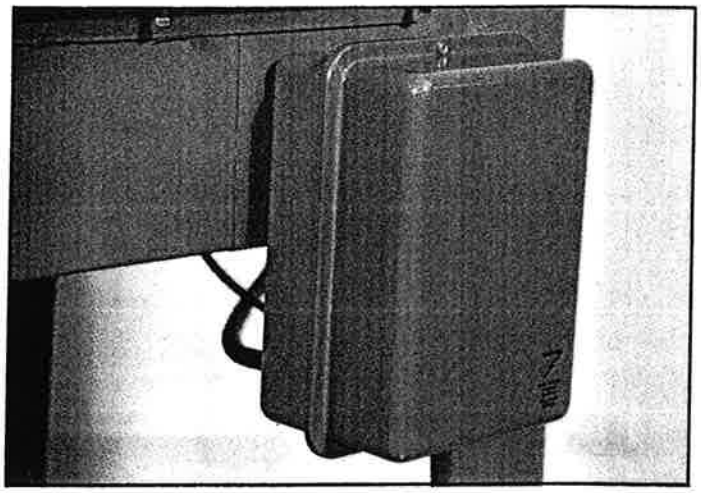


Fig. 14

ASSEMBLING TABLE BOARDS AND FENCE

Assemble the loose table boards and fence (A) Fig. 15, to the top of the base and clamp in place by tightening the two table clamp knobs, one of which is shown at (B) Fig. 15.

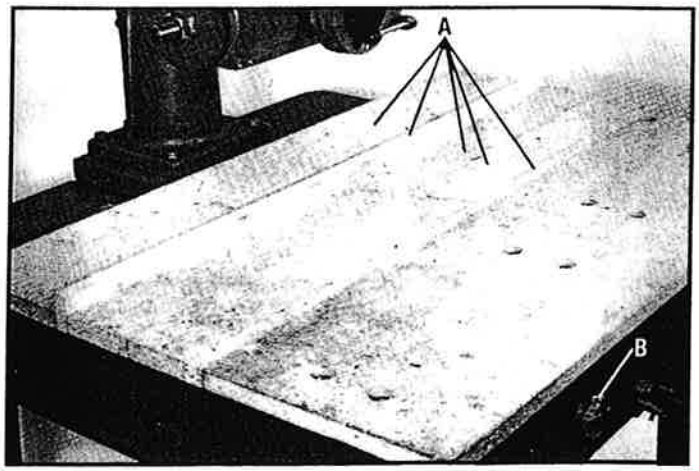


Fig. 15

ADJUSTING TABLE TOP PARALLEL TO TRACK-ARM

For accurate work the track-arm must be parallel to the table top at all points. To check and adjust, proceed as follows:

1. If you have a 14" Radial saw, move the cuttinghead assembly (A) to the position shown in Fig. 16, and clamp one of the wrenches (B) between the two blade flanges, as shown. Position cuttinghead (A) so wrench (B) is approximately in the center of the front table board, as shown, and make sure track-arm clamp lever (C) and cutting head clamp knob is tight. Using wrench (D) Fig. 16, as a feeler gage, raise or lower track-arm by turning elevating handle (E) until wrench (B) just touches wrench (D). DO NOT RAISE OR LOWER TRACK-ARM ANY FURTHER UNTIL LEVELING ADJUSTMENT IS COMPLETED.

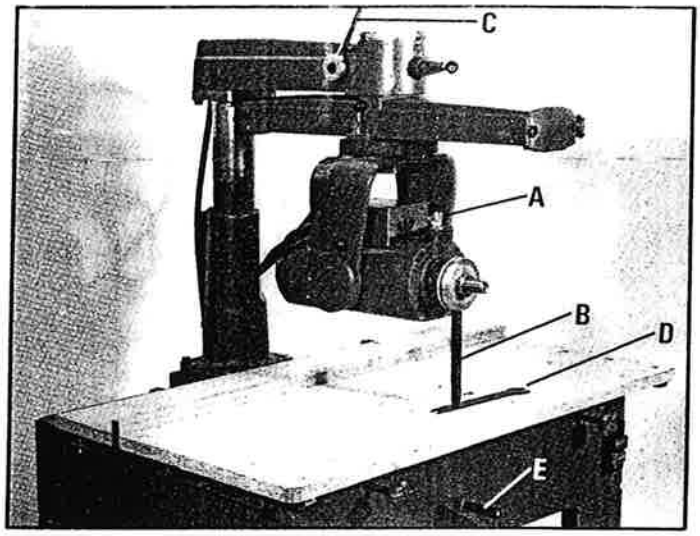


Fig. 16

2. If you have the 16" or 18" Radial Saw, move the motor and cuttinghead assembly (A) to the position shown in Fig. 17. Position motor (A) so saw arbor (B) is approximately in the center of the front table board, as shown, and make sure track-arm clamp lever (C) and cuttinghead clamp knob is tight.

Using wrench (D) Fig. 17, as a feeler gage raise or lower track-arm by turning elevating handle (E) until saw arbor (B) just touches wrench (D). DO NOT RAISE OR LOWER TRACK-ARM ANY FURTHER UNTIL LEVELING ADJUSTMENT IS COMPLETED.

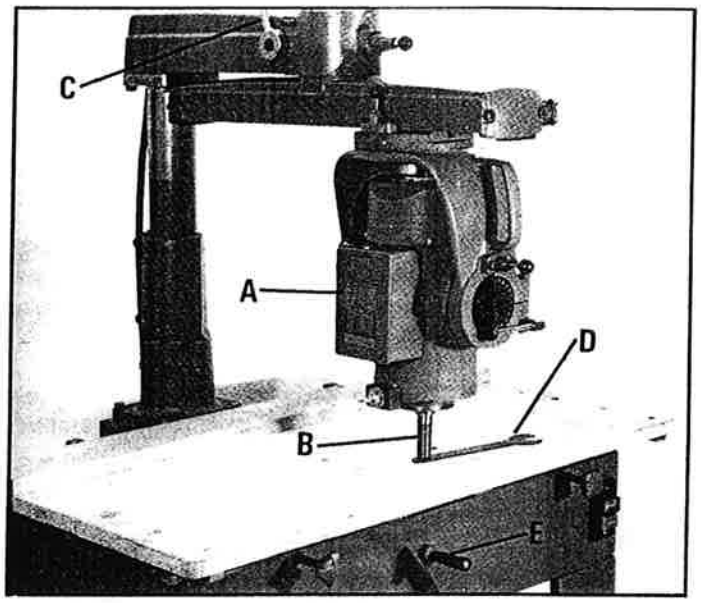


Fig. 17

3. For the 14" Radial saw, move cuttinghead (A) so that the wrench (B) Fig. 18, is at the left front of the table, as shown. Make sure track-arm clamp lever and cuttinghead lock knob is tight. Using wrench (C) Fig. 18, as a feeler gage check to see if an adjustment is necessary. To lower the table, loosen nut (D) and tighten nut (E) Fig. 18. To raise the table reverse this adjustment. Do not turn square head screw. Check table at points (F) and (G) and adjust if necessary. Check table on right side in the same manner.

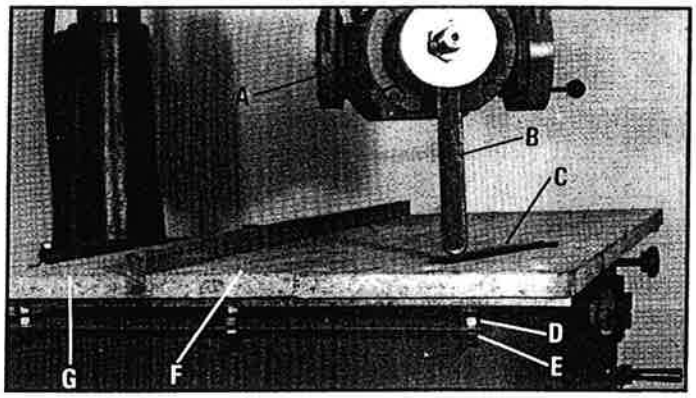


Fig. 18

4. For the 16" and 18" Radial saws, move cuttinghead (A) so that the saw arbor (B) Fig. 19, is at the left front table, as shown. Make sure track-arm clamp lever and cutting-head lock knob is tight. Using wrench (C) Fig. 19, as a feeler gage, check to see if an adjustment is necessary. To lower the table, loosen nut (D) and tighten nut (E) Fig. 19. To raise the table reverse this adjustment. Do not turn square head screw. Check table at points (F) and (G) and adjust if necessary. Check table on right side in the same manner.

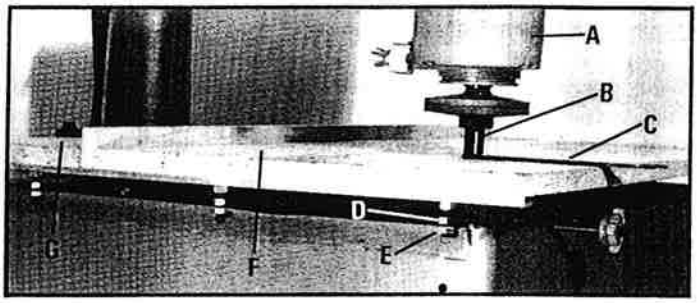


Fig. 19

ASSEMBLING BLADE, GUARD AND ANTI-KICKBACK DEVICE

1. Remove arbor nut (A) and outside blade flange (B) Fig. 20.

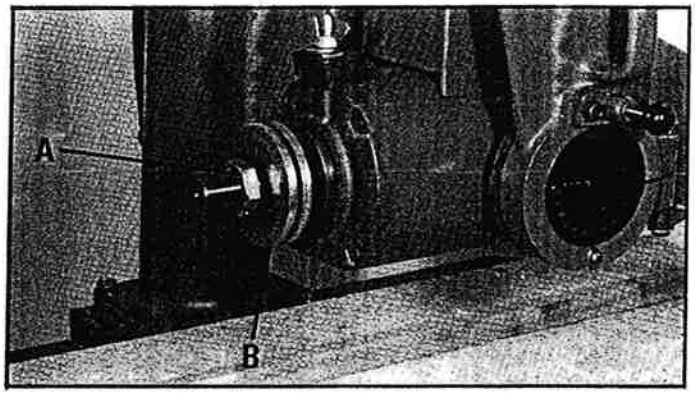


Fig. 20

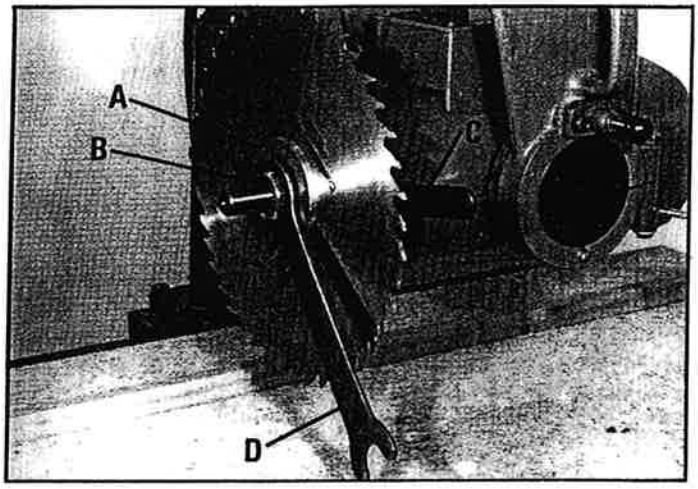


Fig. 21

2. Install blade on the saw arbor with teeth of blade pointing downward when viewed from front of saw, as shown in Fig. 21. Assemble outside blade flange (A), with recessed side of flange toward blade, and arbor nut (B) Fig. 21.

3. **IMPORTANT: To prevent arbor nut from spinning loose when blade stops, the following procedure must be followed:**

Hold saw arbor using wrench (C) Fig. 21, on flats of saw arbor and tighten arbor nut (B) with wrench (D) until arbor nut is snug against flange (A). Arbor nut has a left hand thread. Tighten set screw (E) Fig. 22, using hex wrench. THEN TIGHTEN ARBOR NUT (B) FIG. 22, FURTHER WITH WRENCHES AS SHOWN IN FIG. 21.

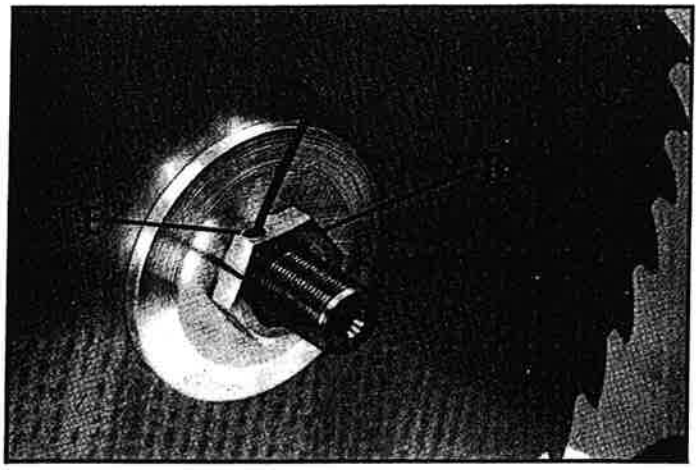


Fig. 22

4. Remove Screw (A) Fig. 23, that attaches inside leaf guard (B) to rear of blade guard (C).

5. Assemble blade guard (D) Fig. 23, to motor housing, as shown. Position bracket (E) over motor housing and blade guard flange and tighten wing nut (F).

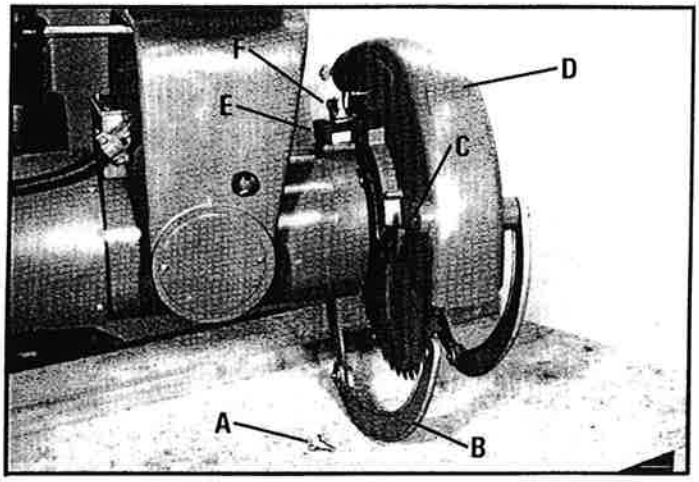


Fig. 23

6. Place leaf guard (B) in place on blade guard and fasten with screw (A) as shown in Fig. 24.

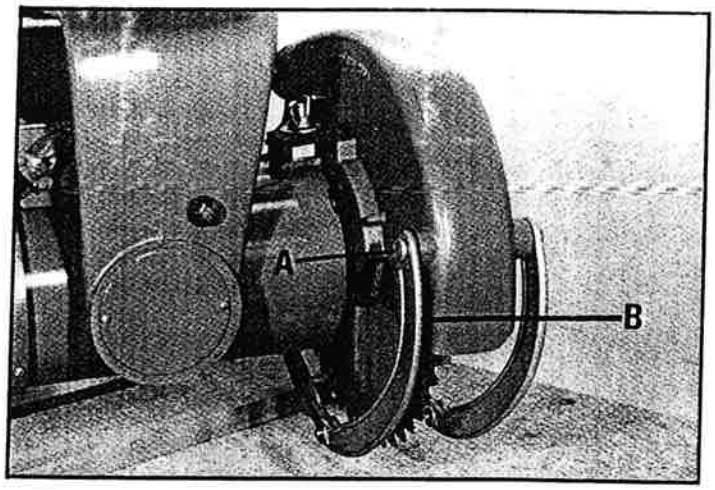


Fig. 24

7. Assemble anti-kickback rod (A) Fig. 25, to blade guard, as shown, and fasten in place with thumb screw (B). Note: It will be necessary to tilt the blade guard to the rear in order to assemble anti-kickback rod.

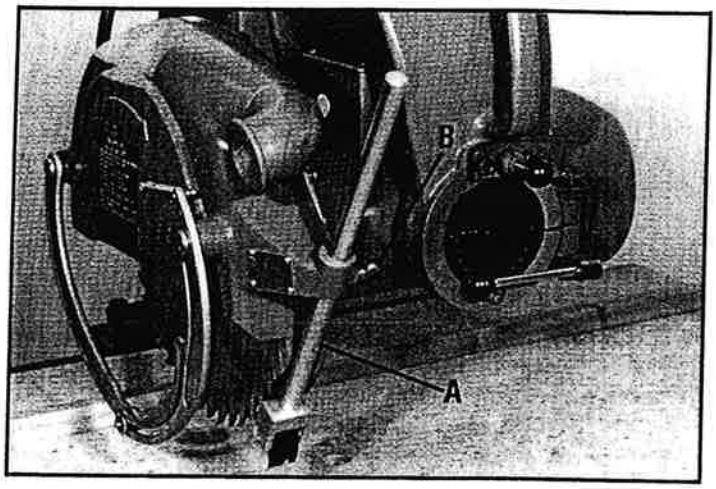


Fig. 25

ELECTRICAL INFORMATION

Before connecting saw to power source, the following should be checked:

1. Refer to motor nameplate to be sure motor is supplied for use on the power system available and that dual voltage motor connections are correct.

2. Be sure that the wire size between the main power panel and the saw outlet is at least as large as noted in Fig. 26. For wire runs longer than 100 feet, consult your electrician for correct wire size.

3. Be sure that the power circuit the saw will be used on is properly fused as noted in Fig. 26.

4. Be sure wire size is also correct, as shown in Fig. 26, between branch circuit connections, panel saw outlets and the starter supplied on the saw and that the saw is properly grounded.

5. After the saw is connected to a power source, the saw arbor must turn in a clockwise direction when viewed from the saw arbor end. Check rotation. Single phase motors are set at the factory for correct rotation. If rotation of a single phase motor is incorrect, the motor should be checked by an authorized motor service station.

6. To change rotation of a saw supplied with three phase power, any two of the three power wires that run to the saw should be interchanged.

For additional electrical information, see pages 16, 17, 18 and 19.

SINGLE PHASE			THREE PHASE			
	230 VOLTS		230 VOLTS		460 VOLTS	
HP	WIRE SIZE	TIME LAG FUSE*	WIRE SIZE	TIME LAG FUSE*	WIRE SIZE	TIME LAG FUSE*
WIRE AND FUSE SIZE FOR 14" AND 16" RADIAL SAW MOTORS						
3	10	25	14	15	14	10
5	–	–	12	25	14	15
WIRE AND FUSE SIZE FOR 18" RADIAL SAW MOTORS						
5	8	45	12	25	14	15
7½	–	–	10	35	14	20

*Size fuse selected for branch circuit protection.

Fig. 26

OPERATING ADJUSTMENTS

Every Delta Radial Saw is thoroughly tested, inspected and accurately aligned before leaving the factory and when delivered is ready for operation after it is assembled. However, regardless of the care with which this or any piece of fine machinery is manufactured, inspected and shipped, it is possible that rough handling in shipment may make minor adjustments necessary.

Therefore, we offer you these instructions to help you keep your saw in perfect working order for its entire life. We suggest that you check its alignment before use and again at periodic intervals since through the years the abrasive action of dust and dirt may cause some parts to wear. CAUTION: ALWAYS DISCONNECT SAW FROM POWER SOURCE BEFORE MAKING ANY ADJUSTMENTS.

TAKING SIDE MOTION OUT OF OVER-ARM

If side motion develops in over-arm, it can be corrected as follows:

1. Loosen hex nuts (A) and gib adjusting screws (B) and (E) Fig, 27.

2. Loosen nuts (D) and adjust bolts (C) Fig. 27, so that base wraps around column securely. If column is tight in column base, bolts (C) are to be turned clockwise to loosen. IMPORTANT: Turning bolts (C) clockwise will spread the base, while turning bolts (C) counterclockwise and tightening nuts (D) will tighten the base. Check elevation by turning elevating crank handle, making sure the column moves up and down without binding.

3. Tighten screws (B) Fig. 27 against the column gib until all side motion disappears in over-arm.

4. Securely lock hex nuts, (A) while holding screws (B) Fig. 27, and tighten screw (E).

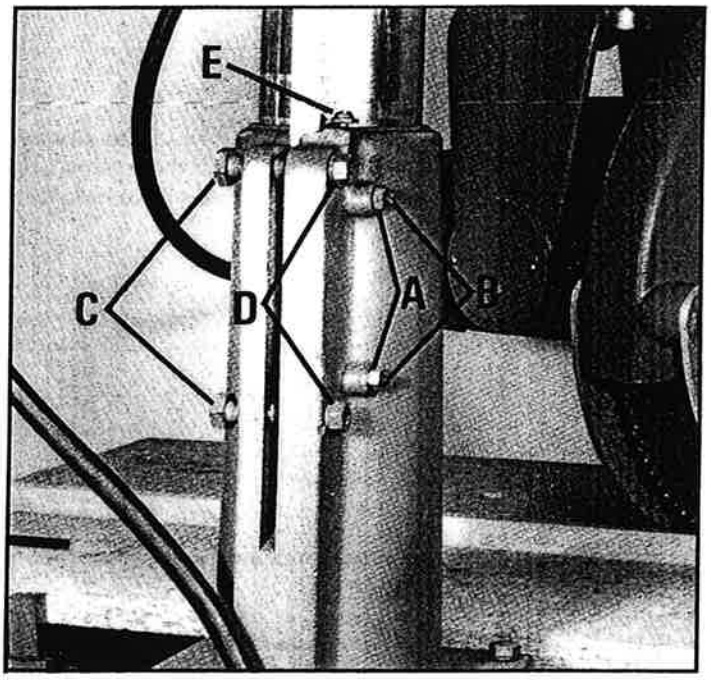


Fig. 27

HOW TO TIGHTEN YOKE AGAINST BEARING CARRIAGE

After long service "play" may develop between yoke (C) and bearing carriage (B) Fig. 28. To reduce "play" proceed as follows:

1. Disconnect machine from power source.

2. Remove guard and saw blade.

3. Remove end plate from track-arm.

4. Remove yoke assembly from track-arm and place yoke assembly on saw table.

5. Pull yoke clamp handle (A) to the position shown in Fig. 28, to loosen, and unscrew set screw (D) one turn only.

6. Turn nut (E) Fig. 28, clockwise until "play" between the yoke (C) and bearing carriage (B) is removed. Then tighten set screw (D).

7. Tighten yoke clamp handle (A) Fig. 28, by moving it forward, and reassemble yoke assembly to track-arm.

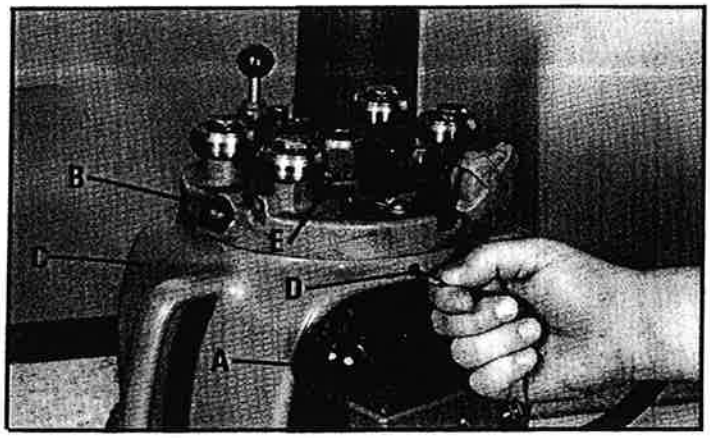


Fig. 28

ADJUSTING BALL BEARINGS AGAINST TRACK RODS

The carriage is mounted on four double grease-shielded ball bearings, two on fixed shafts. To adjust the ball bearings against the track rods, proceed as follows:

1. Disconnect machine from the power source.

2. Remove end plate from track-arm, loosen rip lock (A) and move cuttinghead (B) to the front of the track-arm, as shown in Fig. 29. Then tighten rip lock (A).

3. Using wrench (C) Fig. 29, loosen set screws that lock both front and rear bearing eccentric shafts. Wrench (C) is shown in one screw and the other screw is at the rear of the carriage.

4. Rotate yoke (B) Fig. 29, until hole in yoke is under either eccentric shaft (D).

5. Place special wrench (E) over hex nut that locks shaft (D), as shown in Fig. 29, and loosen hex nut. Repeat this procedure at rear bearing.

6. Insert hex wrench (F) into eccentric shaft, as shown in Fig. 29, and turn until all "play" is removed between bearing (D) and track rods. Repeat this procedure for the rear bearing.

7. Tighten hex nuts with wrench (E) and lock set screws with wrench (C) Fig. 29, at both bearings. Replace end plate on track-arm.

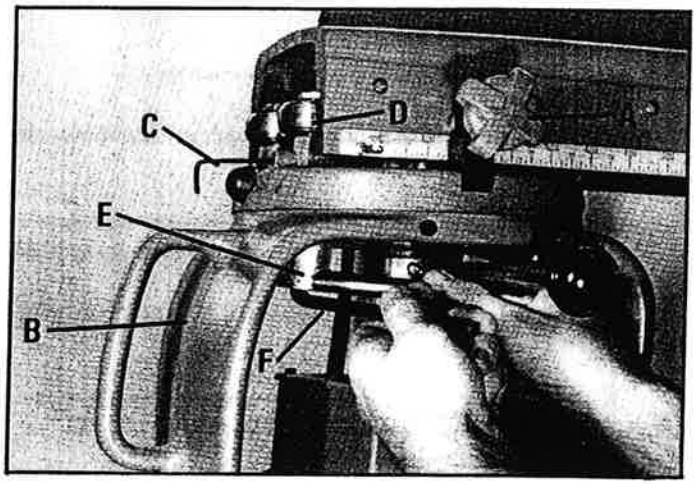


Fig. 29

ADJUSTING TRACK RODS

Each track rod (A, B, C, D) Fig. 30, can be adjusted individually to present a new bearing surface, adjust the track rods one at a time as follows:

1. Disconnect machine from the power source.

2. Remove end cap (H), cross-cut stop (C) and cutterhead assembly (D) from the track-arm, as shown in Fig. 30A.

3. Loosen series of top screws (E) Fig. 30A, just enough to release holding action on the top left track rod (A) Fig. 30. Insert screwdriver into slotted end of track rod (A) Fig. 30, and turn slightly right or left. Retighten all top screws (E) Fig. 30A.

4. Bottom left track rod (B) Fig. 30, is adjusted in the same manner by loosening series of bottom screws (F) Fig. 30A.

5. Adjust the right side track rods (C & D) Fig. 30 in the same manner. NOTE: When adjusting bottom right track rod (D) the rip scale must first be removed.

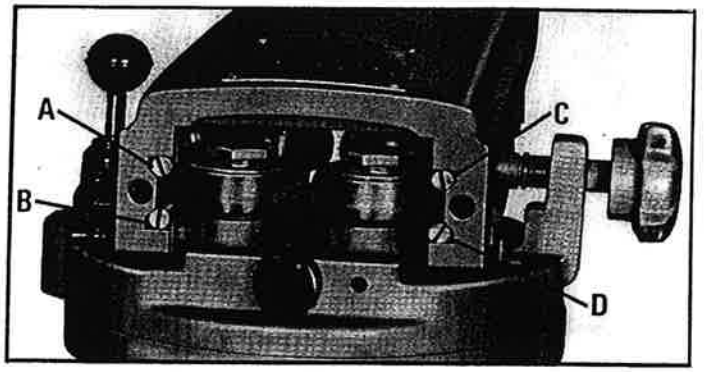


Fig. 30

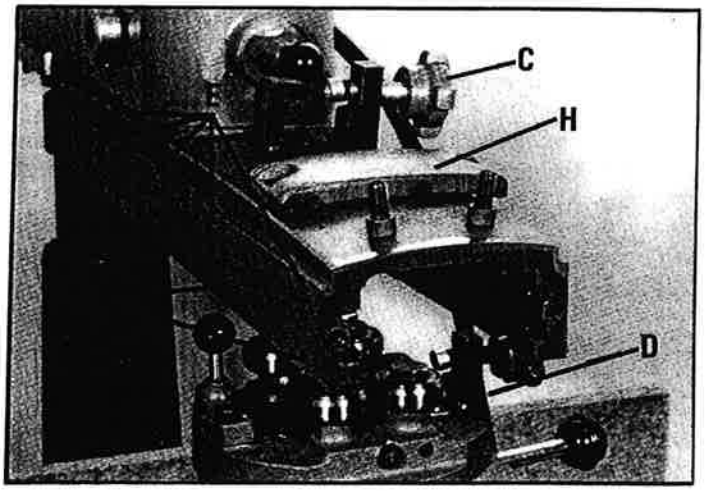


Fig. 30 A

ADJUSTING BLADE SQUARE WITH TABLE TOP

1. Disconnect machine from power source.

2. Remove blade guard and place saw blade in cut-off position over fixed portion of table.

3. Place a square against saw blade. Be sure square is between the gullets of the teeth and not against saw teeth.

4. Loosen bevel clamp handle (A) Fig. 31, and loosen two screws (B).

5. Tilt the motor assembly until square is flush against saw blade and tighten bevel clamp handle (A) Fig. 31, to hold position. Then tighten two screws (B).

6. If the above adjustment is not sufficient, remove scale (C) Fig. 32, and loosen the two socket head screws (D) located above and below the center pivot screw. Rotate motor for approximate adjustment and retighten the two socket head screws (D).

7. Replace scale plate (C) Fig. 32, and repeat STEPS 4 and 5 for final adjustment.

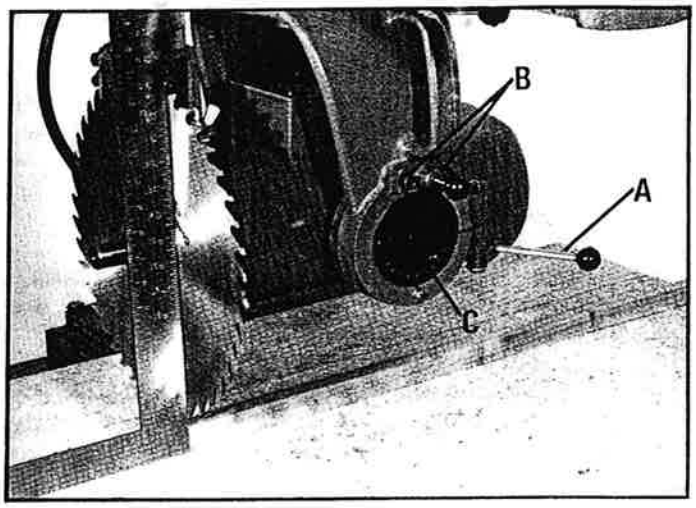


Fig. 31

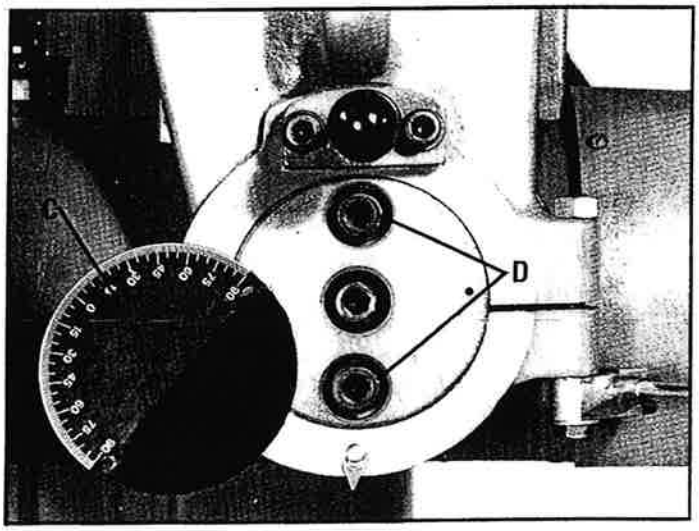


Fig. 32

ADJUSTING BEVEL CLAMP HANDLE

If the bevel clamp handle (A) does not securely lock the motor when the handle is in the locked position, as shown in Fig. 33, an adjustment can be made as follows:

1. Disconnect machine from power source.

2. Place motor (B) in a bevel cutting position between positive stops, as shown in Fig. 33, and place bevel clamp handle (A) in the locked position, as shown.

3. Loosen nut (C) Fig. 33 and tighten bolt (D) until motor is locked. CAUTION: DO NOT OVER TIGHTEN BOLT (D).

4. While holding bolt (D) Fig. 33 tighten lock nut (C).

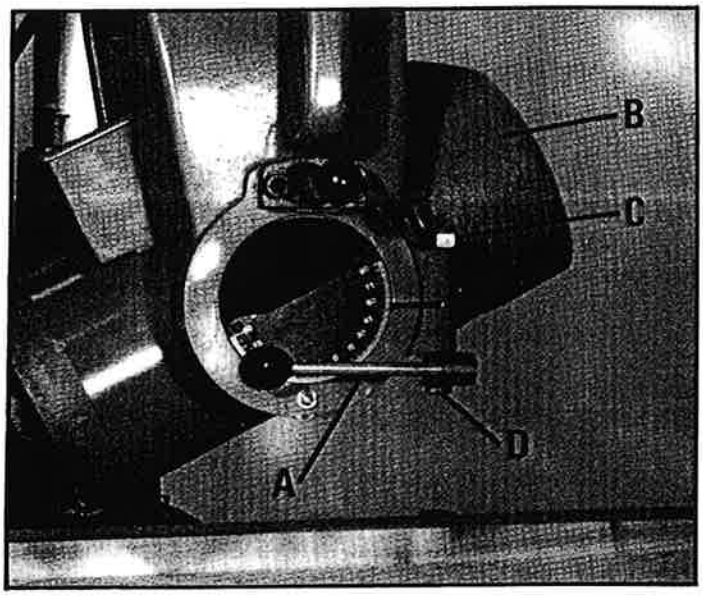


Fig. 33

ADJUSTING TRACK-ARM CLAMP HANDLE

When the track-arm clamp handle (A) has to be moved beyond the position shown in Fig. 34, to clamp the track-arm, an adjustment can be made as follows.

1. Move clamp handle (A) Fig. 34 to the rear as far as it will go until the track-arm is clamped.

2. Loosen set screw (B) Fig. 34, remove clamp handle (A) and replace handle on stud at the position shown in Fig. 34. Then tighten set screw (B).

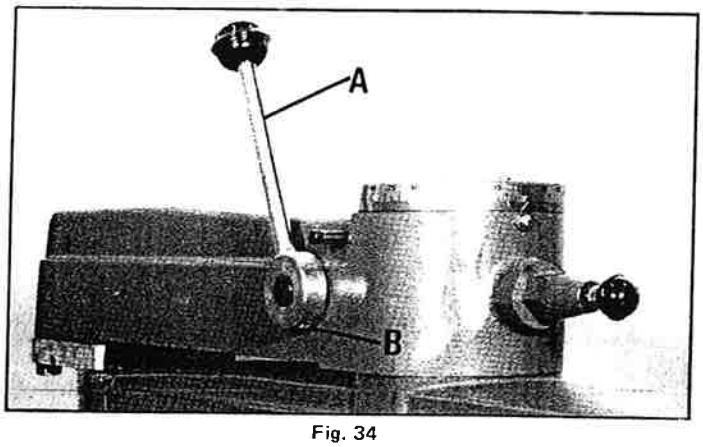


Fig. 34

ADJUSTING SAW TRAVEL SQUARE WITH FENCE

Your radial saw is equipped with exclusive "Micro-Set" Miter Stops. This unique feature makes it possible to produce accurate miter cuts and perfectly square cross cuts at all times by individual adjustment of the three stop positions. These stops are accurately adjusted at the factory, however, future adjustments can be made if necessary.

Once the "Micro-Set" stops are set, you can be assured of quick, positive settings at the three positions.

Before determining if the "Micro'Set" stops require adjustment, check saw travel for squareness with table fence. To do accurate work, saw travel must be 90 degrees to the fence. Check and adjust as follows:

1. Place a steel square (B) against fence, as shown in Fig. 35 and lower cuttinghead so that saw blade (A) just clears table top.

2. Pull cuttinghead along square (B) Fig. 35. If saw blade does not travel parallel to the square, the following adjustment is necessary.

3. Remove cover plate (C) Fig. 36.

4. Locate center cap screw (D) Fig. 36, inside pivot column and loosen slightly. Tap center cap screw (D) sharply with a block of wood or insert a thin wooden wedge inside the column to loosen the tapered plug (E) Fig. 36 that is attached to the cap screw (D). It is very important that the tapered plug (E) is loosened before any further adjustment is made.

5. Loosen clamp handle (F) Fig. 35.

6. Using small wrench on hex nut (G) Fig. 35 turn slightly to one side. CAUTION: Do not attempt to rotate completely. Notice that the entire track also moves.

7. When saw blade tracks evenly against steel square, tighten clamp handle (F) Fig. 35 and center cap screw (D) Fig. 36.

8. Check pointer and adjust to 0 degrees if necessary.

9. Replace cover plate (C) Fig. 36.

10. Right and left miter positions can be independently adjusted using the same procedure as above. If protractor square is not available, trial cuts can be made to determine if adjustment is necessary.

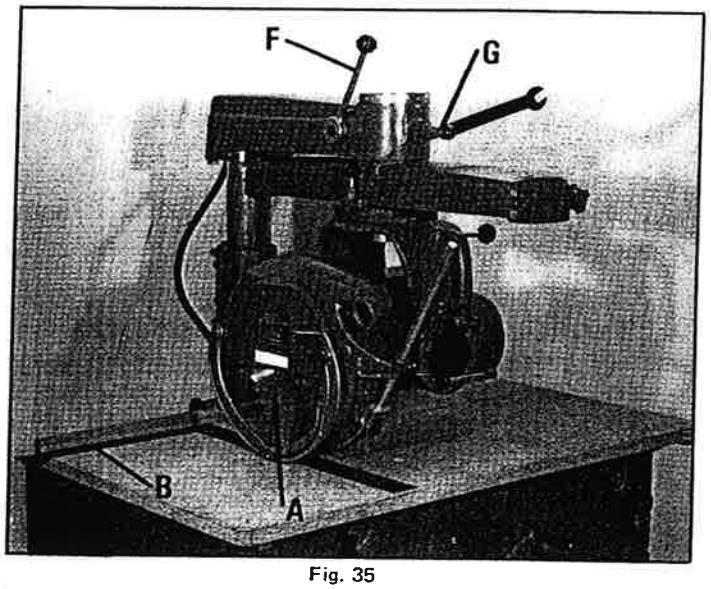
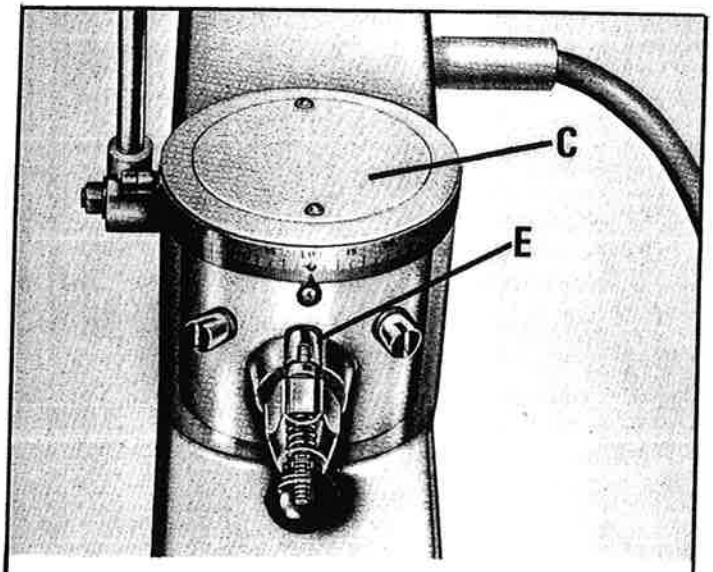
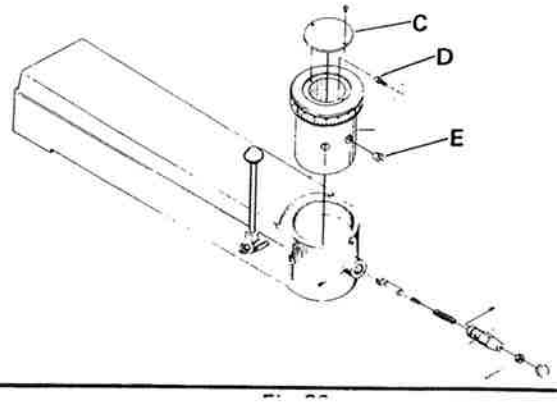


Fig. 35





REMOVING "HEELING" IN SAW CUT

Even though the cuttinghead travel may be perfectly aligned at 90 degrees to the fence, the blade itself may not be 90 degrees or square with the fence, as shown in Fig. 37. This condition is known as "heeling".

To check and adjust, proceed as follows:

1. Cross cut a board and see on which side of the cut board saw teeth marks appear.

2. If saw teeth marks appear on the right side, the back end of the saw blade must be shifted toward left side.

3. Loosen yoke clamp handle (A) Fig. 38. Then loosen both screws (B) Fig. 39 and turn yoke (C) COUNTERCLOCKWISE. If saw teeth marks appear on left side of board, turn yoke (C) CLOCKWISE.

4. Tighten yoke clamp handle (A) Fig. 38, to hold position and retighten screws (B) Fig. 39.

5. Make another test and continue this adjustment until "heeling" is corrected.

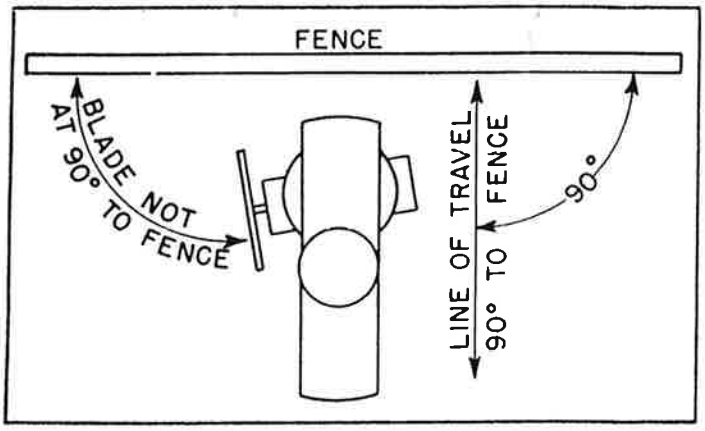


Fig. 37

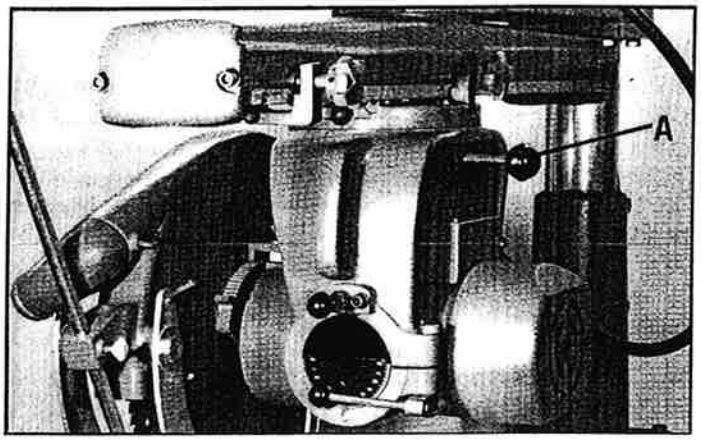


Fig. 38

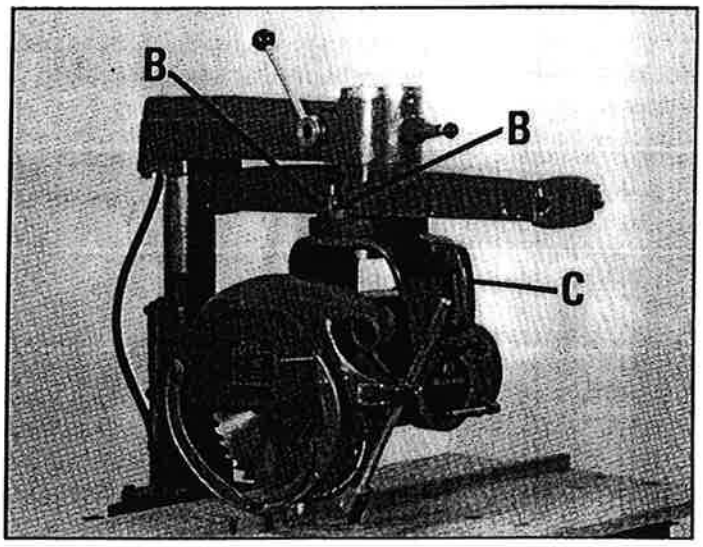


Fig. 39

ADJUSTABLE CROSS-CUT STOP

An adjustable cross cut stop (A) Fig. 40 is provided to prevent unnecessary travel of the cutting head on the track-arm. It is especially useful when performing repetitive operations. Clamp the stop to the side of the track-arm at a position which will stop the cutting head travel as soon as the blade cuts through the workpiece.

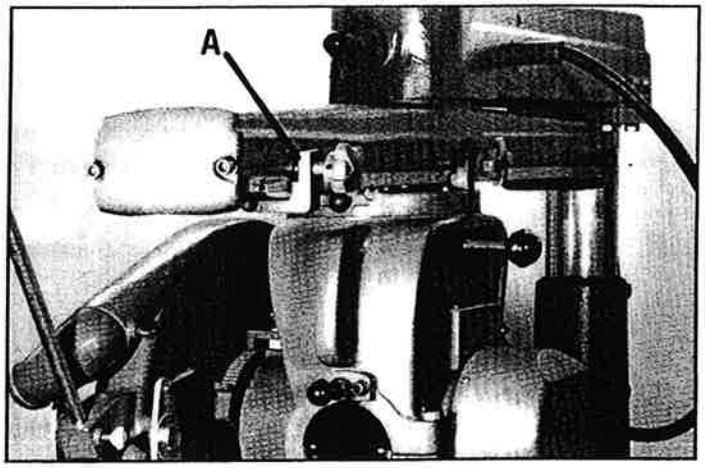


Fig. 40

ADJUSTING BLADE GUARD

On all ripping and plowing operations, the back part of the blade guard is lowered so that it just clears the material. This will prevent the material from being lifted off the table. Also, lower the kickback rod (A) Fig. 43, so that the kickback fingers are 1/8" below surface of material. The kickback fingers will then come into contact with the material preventing "kickback". Adjust dust elbow (B) Fig. 43, to direct sawdust to rear of machine.

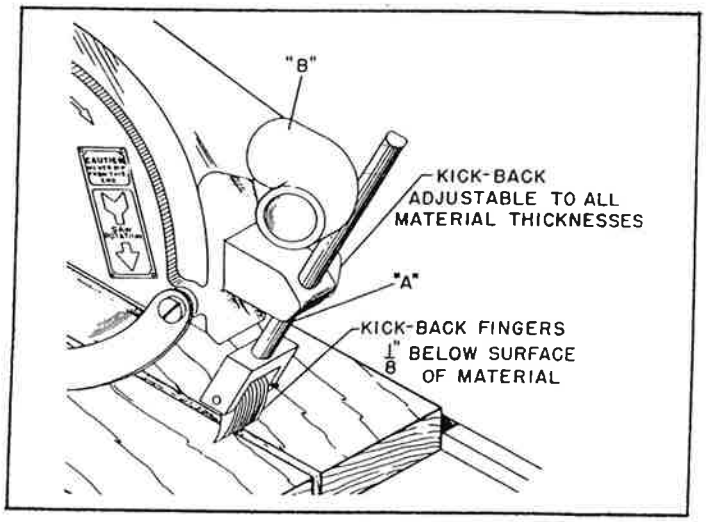


Fig. 43

ADJUSTING TRACK-ARM STOP PIN

When making cuts with the track-arm in the straight cut-off position and the motor tilted for a 45° bevel cut, it is necessary to position the stop pin (A) Fig. 44, in hole (B). This will prevent the saw blade and guard from coming into contact with the column.

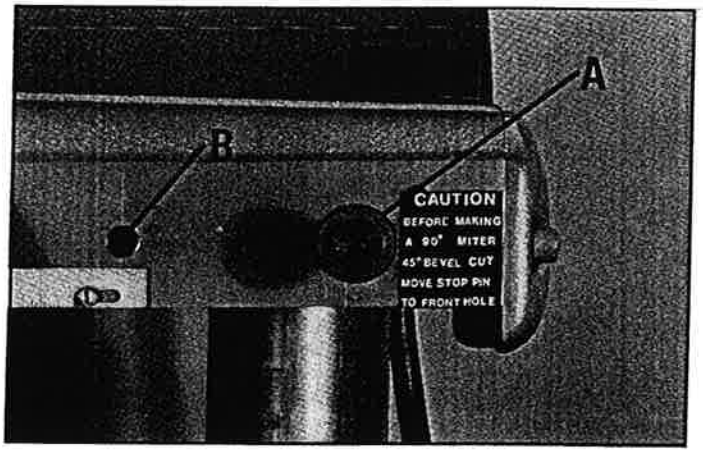


Fig. 44

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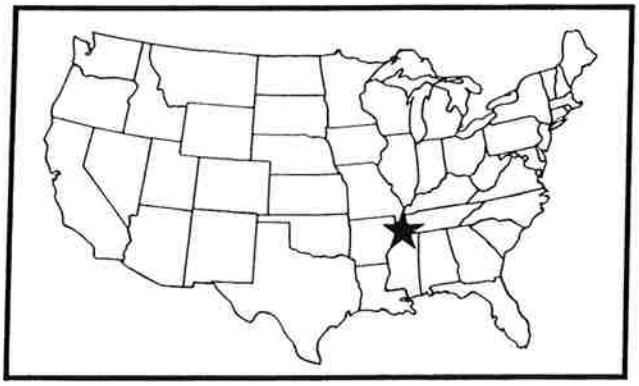
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