

Reference Document: NFPA 1911 Latest Revision
Page 1 of 17
580T-RPT-001 Rev. 4

Job Number:	M71697-40667509	Inspection Date: 6/13/19
Fire Department: C	ity of Rochester Fire Department	
Address: 1190 Scott	tsville Road, Rochester, NY 14624	1
Persons Contacted:	David Dingeldine	
Chief:		
Operator: M.	McCallister	
Manufacturer: E-Or	ne	Model Number: 110
Year of Manufacture	e: <u>2003</u>	
Chassis:		Unit:
Manufacturer:	E-One	Number: RT-2
Chassis S/N:	4ENGABA8X31006415	Mileage: 115714
Aerial S/N: 126415		Hour Meter Reading: Eng: 10995 Aerial: 2674
Engine:		Transmission:
Manufacturer:	Detroit Diesel	Manufacturer: Allison
Model Number	:: Diesel	Model Number: HD4060P
GVW:		Ladder:
Front: $\underline{21,00}$	00	Type: 4S 110" AL w/Pump
Rear: 23,20	00	Material: Aluminum
Rear Tandem:	23,200	
Weather Conditions	:	
Temperature:	72 Degrees	
Wind: <u>2-5</u>	MPH	
Inspector: M.	McCallister	

Locations Nationwide

Latest Revision: 5-17-2018

Aerial Device & Fire Apparatus Inspection and Certification



Reference Document: NFPA 1911 Latest Revision

Page 2 of 17

Latest Revision: 5-17-2018

580T-RPT-001 Rev. 4 N/A 1.0 **Service Records** Accept See Notes  $\boxtimes$ 1.1 The aerial ladder's service records shall be checked for any reports that may indicate defective conditions. 2.0 **Rotation Bearing Mounting Bolts** 2.1 Inspect all accessible bolts for proper grade and installation as specified by the  $\boxtimes$ apparatus manufacturer. 2.2 Using a properly calibrated torque wrench, verify that the bolt torque on all  $\boxtimes$ accessible bolts meets the apparatus manufacturer's specifications. NDT 2.3 Inspect all accessible bolts for internal flaws.  $\square$ 3.0 **Torque Box Mounting To Frame** 3.1 If the torque box is bolted to the frame, inspect all accessible bolts for proper grade  $\boxtimes$ and installation as specified by the apparatus manufacturer.  $\boxtimes$ 3.2 Using a properly calibrated torque wrench, verify that the torque on all accessible bolts meets the apparatus manufacturer's specification, if the torque box is bolted to 3.3 If the torque box is welded to the frame, visually inspect all accessible attaching  $\boxtimes$ welds for fractures.  $\boxtimes$ NDT 3.4 If the torque box is bolted to the frame, inspect all bolts for internal flaws. NDT 3.5 If the torque box is welded to the frame, inspect all accessible attaching welds.  $\boxtimes$ 4.0 **Rotation Gear and Bearing**  $\boxtimes$ 4.1 Inspect the rotation gear for missing or damaged teeth, pinion-to-gear alignment, proper lubrication and backlash. 4.2  $\bowtie$ Record the inner-bearing race to outer bearing race clearance, if accessible, in accordance with the bearing manufacturer's procedures, and compare the clearance to the bearing manufacturer's specifications. 5.0 **Rotation Gear Reduction Box Mounting** 5.1 If the reduction box is bolted to the turntable inspect all bolts for the proper grade  $\boxtimes$ and installation as specified by the apparatus manufacturer. 5.2  $\boxtimes$ Using a calibrated torque wrench, verify that the torque on all bolts meets the apparatus manufacturer's specification, if the reduction is bolted to the turntable. 5.3  $\boxtimes$ Visually inspect all accessible weldments for defects and welds for fractures.  $\boxtimes$ NDT 5.4 If the reduction box is bolted to the turntable, inspect all bolts for internal flaws.  $\boxtimes$ NDT 5.5 If the reduction box is welded to the turntable, inspect all reduction box attaching welds. 7.0 **Rotation Hydraulic Swivel** 7.1 Inspect the swivel for external hydraulic fluid leakage.  $\boxtimes$ 8.0 **Hydraulic Lines and Hoses in Turntable**  $\boxtimes$ 8.1 Inspect all hydraulic lines and hoses for kinks, cuts and abrasions, and hydraulic

fluid leakage at connectors and fittings.



Reference Document: NFPA 1911 Latest Revision

**Page 3 of 17** 580T-RPT-001 Rev. 4

9.0	Elevat	tion, Extension and Rotation Lock	Accept	See Notes	N/A
	9.1	Inspect the manual valve elevation, extension and rotation lock for external hydraulic fluid leakage.			
	9.2	Test the manual valve elevation lock for proper operation by engaging the lock and then attempting to raise and lower the ladder with the main hydraulic system operating. No detectable movement shall occur as determined by visual inspection.			
	9.3	Test the manual valve elevation lock for proper operation by engaging the lock and then attempting to extend or retract the ladder with the main hydraulic system operating. No detectable movement shall occur as determined by visual inspection.			
	9.4	Test the manual valve rotation lock for proper operation by engaging the lock and attempting to rotate the turntable clockwise and counterclockwise with the main hydraulic system. The movement shall not exceed the manufacturer's specifications.			
10.0	Signs				
	10.1	Ensure that all signs are in place and legible.			
11.0	Power	Takeoff (PTO)			
	11.1	Inspect the power takeoff for external hydraulic fluid leakage, proper operation (engagement and disengagement) and warning light inside the cab.			
12.0	Hydra	nulic Pump			
	12.1	Inspect the hydraulic pump for external hydraulic fluid leakage.	$\boxtimes$		
13.0	Collec	tor Rings			
	13.1	Inspect the collector rings for foreign material buildup on rings, if accessible.			$\boxtimes$
	13.2	If accessible, inspect the collector ring terminals for damage.			$\boxtimes$
	13.3	Conduct tests to ensure the proper operation of the collector rings by rotating the aerial device while electric-powered devices are in operation.			
14.0	Elevat	tion Cylinder Anchor Ears and Plates			
	14.1	Visually inspect the elevation cylinder anchor ears and plates for defects and attaching welds for fractures.			
NDT	14.2	Inspect the elevation cylinder anchor ears and plate attaching welds.	$\boxtimes$		
15.0	Elevat	tion Cylinder Pins			
	15.1	Inspect the cylinder pins for alignment, proper installation, lubrication, operation and retention.			
NDT	15.2	Inspect cylinder pins for internal flaws.	$\boxtimes$		



Reference Document: NFPA 1911 Latest Revision

Page 4 of 17

580T-RPT-001 Rev. 4

16.0	Eleva	tion Cylinders	Accept	See Notes	N/A
	16.1	Inspect the cylinder rods for pitting, scoring and other defects.	$\boxtimes$		
	16.2	Inspect the cylinder rod to barrel seal and the end gland seal for excessive external fluid leakage.			
	16.3	With the hydraulic oil at ambient temperature, subject the cylinders to a drift test by placing the aerial device at a 60 degree elevation, full extension, marking the cylinder position, closing manually operated locking valves, and allowing the device to stand for one (1) hour with the engine off. The results of such a test shall not exceed the manufacturer's specifications for allowable cylinder drift.			
17.0	Holdi	ng Valves on Elevation Cylinders			
	17.1	Inspect the holding valves for external hydraulic fluid leakage.			
18.0	Opera	ating Controls			
	18.1	Inspect the operating controls for missing or damaged control handles, proper identification and hydraulic fluid leakage.			
	18.2	Verify that the controls operate smoothly, return to neutral position when released and do not bind during operation.			
19.0	<b>Load</b> 19.1	Limit Indicators Inspect the load limit indicators for proper operation and legibility.			
20.0	Emer	gency Hand Crank Controls			
	20.1	Inspect the hand crank control for proper operation.	$\boxtimes$		
21.0	Auxili	iary Hydraulic Power			
	21.1	Inspect the auxiliary hydraulic power for proper operation.	$\boxtimes$		
22.0	Turnt	able Alignment Indicator			
	22.1	Verify the presence of a turntable alignment indicator.	$\boxtimes$		
23.0	Throt	tle Control			
	23.1	Verify that the throttle control is operable and record the operating RPM using a tachometer or a revolution counter (if so equipped) and a stopwatch.			
24.0	Comn	nunications System			
	24.1	Inspect the communication system for proper installation and proper operation.	$\boxtimes$		
25.0	Relief	Hydraulic Pressure			
	25.1	Verify that the main pump relief hydraulic pressure does not exceed the manufacturer's specifications.	$\boxtimes$		
26.0	Unit I	Main Frame			
	26.1	Visually inspect the main frame for any cracks, bends, dents, twists or other weldment defects and any welds for fractures.			
NDT	26.2	Inspect all main frame welds.			



Reference Document: NFPA 1911 Latest Revision
Page 5 of 17

 $\boxtimes$ 

Latest Revision: 5-17-2018

580T-RPT-001 Rev. 4 Transmission/Aerial Device Interlocks Accept **See Notes** N/A 27.1 If interlocks are provided that prevent operation of the aerial device until the chassis  $\boxtimes$ spring brakes have been set and the transmission is properly disengaged, verify that the interlocks are operating properly. 28.0 **Engine Speed Interlocks** If interlocks are provided that allow operation of the engine speed control only after  $\boxtimes$ П the spring brakes have been set and the transmission is properly positioned, verify that the interlocks are operating properly. 29.0 **Breathing Air Systems**  $\boxtimes$ 29.1 Verify that the breathing air system is properly installed including the integrity of the air cylinder mounting, the regulator and the airlines from the air cylinder(s) to the top of the aerial device. 29.2  $\boxtimes$ Verify that all the component parts of the system are present and in serviceable condition. 29.3 Visually inspect the air cylinder mounting brackets for defects and weld for fractures.  $\boxtimes$ NDT 29.4 Inspect all welds on air cylinder mounting brackets.  $\boxtimes$ 29.5  $\boxtimes$ Check that the air pressure regulator is set at the apparatus manufacturers recommended pressure. 30.0 **Stabilizer Structural Components**  $\boxtimes$ 30.1 Visually inspect all stabilizer components for defects and weld for fractures. X NDT 30.2 Inspect al I stabilizer structural component welds. 31.0 **Stabilizer Pads** 31.1 Verify that the stabilizer pads are present, of proper construction and in serviceable  $\boxtimes$ condition. 32.0 **Stabilizer Mounting to Frame or Torque Box**  $\boxtimes$ 32.1 Visually inspect the stabilizer to frame or torque box attachment for defects such as weld cracks, dents and bends. NDT 32.2  $\boxtimes$ If welded, inspect the stabilizer to frame or torque box mounting welds. 32.3  $\boxtimes$ If bolted, inspect all bolts for proper fastener grade and installation as specified by the apparatus manufacturer. 32.4 Verify that the torque on all bolts meets the apparatus manufacturer's specification  $\boxtimes$ using a properly calibrated torque wrench.  $\boxtimes$ NDT 32.5 Inspect all bolts for internal flaws. 33.0 Hydraulic Lines and Hoses in Stabilizer System  $\boxtimes$ 33.1 Inspect the hydraulic hose lines for kinks, cuts and abrasions and leakage at connector and fittings. 34.0 **Stabilizer Interlock And Warning Device** 

Verify that the interlock system is operating properly.

34.1



Reference Document: NFPA 1911 Latest Revision

Page 6 of 17 580T-RPT-001 Rev. 4

35.0	Stabil	izer Extension Cylinder Pins and Hinge Pins	Accept	See Notes	N/A
	35.1	Inspect all stabilizer cylinder pins and hinge pins for proper installation, lubrication, operation and retention.			
NDT	35.2	Inspect all stabilizer pins and hinge pins for internal flaws.	$\boxtimes$		
36.0	Stabil	izer Extension Cylinder			
	36.1	Inspect the stabilizer extension cylinder rods for pitting and scoring and other defects.	$\boxtimes$		
	36.2	Inspect the cylinder rod to barrel seal and the end gland seal for excessive external fluid leakage.			
	36.3	With the hydraulic oil at ambient temperature and with the stabilizer's cylinders properly set, measurements shall be taken to determine the amount of drift present in one (1) hour with the engine off. The results shall not exceed the manufacturer's specifications for allowable stabilizer cylinder drift.			
37.0	Holdi	ng Valves on Extension Cylinders			
	37.1	Inspect the holding valves for external leakage.	$\boxtimes$		
38.0	Opera	ating Controls			
	38.1	Verify that the controls operate smoothly, return to the neutral position (if designed to do so) when released, do not bind during operations and are free of hydraulic fluid leakage.			
39.0	Diver	ter Valve			
	39.1	Inspect the diverter valve for external hydraulic fluid leakage.			
40.0	Positi	ve Stops and Alignment			
	40.1	Inspect the mechanical stabilizers for proper operation of the positive stops to prevent over extension.			
41.0	Stabil	izer Deployment			
	41.1	If the stabilizer system is hydraulically operated, verify that the system can be deployed within the time.			
42.0	Manu	al Spring Locks			
	42.1	Inspect the condition and operation of stabilizer manual spring locks for stowed power.			
43.0	Tract	or Spring Lockout Device			
	43.1	Inspect the spring lockout device for any discontinuities and for proper operation.			$\boxtimes$
44.0	Aeria	Ladder Weldments			
	44.1	Visually inspect all accessible aerial ladder weldments for defects and welds for fractures.			
	44.2	Inspect all accessible welds on the ladder.			



Reference Document: NFPA 1911 Latest Revision
Page 7 of 17

580T-RPT-001 Rev. 4

45.0	Aerial	Ladder Fasteners	Accept	See Notes	N/A
	45.1	All aerial ladder structural fasteners and fastened connections shall be visually inspected for cracked fasteners and material cracks around the fasteners.			
46.0	Ladde	r Section Alignment			
	46.1	Measurements shall be taken to determine the amount of ladder section twist or bow in the aerial ladder. Results shall not exceed manufacturer's specification for allowable ladder section twist, bow or side play.			
47.0	Hydra	ulic, Pneumatic and Electrical Lines In Ladder Sections			
	47.1	Inspect all lines for proper mounting, wear, cracking, kinks and abrasions. Frame designated by the aerial device manufacturer.			
48.0	Modifi	cations or Unauthorized Repairs			
	48.1	Inspect the aerial ladder for modifications or repairs unauthorized by the manufacturer.			
49.0	Top R	ails			
	49.1	Inspect the top rails for straightness or any signs of misalignment.	$\boxtimes$		
NDT	49.2	Hardness reading shall be taken intervals of 28" (710mm) or less along the entire length of both top rails of aluminum ladders. Results of this test shall be compared with the manufacturer's specifications for the hardness of the material used for construction of the top rail.			
50.0	Base R	tails			
	50.1	Inspect the base rail for straightness and any signs of wear, ironing, dents and corrosion.			
NDT	50.2	Inspect the bottom of all hollow I-beam base rails to determine the thickness of the rail. Results shall be not less than the manufacturer's minimum specifications.			
NDT	50.3	Hardness reading shall be taken intervals of 28" (710mm) or less along the entire length of both base rails of aluminum ladders. Results of this test shall be compared with the manufacturer's specifications for the hardness of the material used for construction of the base rail.			
51.0	Rungs				
51.1		Inspect all rungs of the aerial ladder for straightness, signs of fly lock damage, damaged or loose rung covers and rung cap castings, and signs of cracks or missing rivets, if applicable.			
52.0	Foldin	g Steps			
	52.1	Visually inspect the folding steps and folding step mounting brackets for defects and welds for fractures.			
	52.2	Inspect all welds on the folding step(s) and folding step mounting brackets.			
53.0	Rollers	S			
	53.1	Inspect all rollers for proper lubrications, operation and any signs of wear.			



Reference Document: NFPA 1911 Latest Revision

Page 8 of 17 580T-RPT-001 Rev. 4

54.0	Guide	s, Babbitts, Wear Strips, Pads And Slide Blocks	Accept	See Notes	N/A
	54.1	Visually inspect the guides for cracked welds; lose rivets alignment and any irregularities. Inspect babbitts for signs of wear. Inspect wear strips, pads and slide blocks for wear, gouging and proper mounting.			
55.0	Exten	sion Sheaves			
	55.1	Inspect all sheaves for signs of wear, free movement during operation, proper retainers and lubrication.			
	55.2	Visually inspect all extension sheave mounting brackets for defects and welds for fractures.			
NDT	55.3	Inspect all welds of extension sheave mounting brackets.			
56.0	Exten	sion Cables			
	56.1	Inspect extension/retraction cables to assure proper tension in accordance with manufacturers recommendations.			
57.0	Exten	sion/Retraction Motor			
	57.1	Inspect the extension/retraction motor for signs of external hydraulic fluid leakage and, where applicable, brake wear, and brake alignment with the shaft.			
58.0	Cable	Separation Guide			
	58.1	During operation of the aerial ladder, visually inspect the cable separation guide for free travel and any signs of misalignment.			
59.0	Winch	n Holding Capacity			
	59.1	Inspect the winch for holding capacity by fully elevating the aerial ladder and extending it 10 feet (3 m). Winch slippage shall be measured for a five-minute period Slippage shall not exceed manufacturer's specification.	l		
60.0	Brake	Holding Capacity			
	60.1	Inspect the brake holding capacity of the extension motor by fully elevating the aerial ladder and extending it 10 feet (3m). Brake slippage shall be measured for a five-minute period. Slippage shall not exceed manufacturer's specification.			
61.0	Exten	sion And Elevation Indicators			
	61.1	Inspect the elevation and extension indicators for legibility, clarity and accuracy.			
62.0	Fly Lo	ocks			
	62.1	Inspect the fly-lock mechanisms for proper mounting, alignment, lubrication and operation.			
63.0	Ladde	er Cradle			
	63.1	Inspect the aerial ladder cradle for wear and proper alignment.	$\boxtimes$		
64.0	Ladde	er Bed Lock			
	64.1	Inspect the ladder bed lock mechanism and hydraulic lines for proper mounting, signs of wear and hydraulic fluid leakage at fittings.	s 🗆		



Reference Document: NFPA 1911 Latest Revision

Page 9 of 17 580T-RPT-001 Rev. 4

65.0	Stop N	<b>1</b> echanism	Accept	See Notes	N/A
	65.1	Inspect stop mechanisms to ensure that they prevent over extension or over retraction of the aerial ladder.			
66.0	Maxin	num Extension Warning Device			
	66.1	During operation of the aerial ladder, verify the proper operation of the audible device to warn of the approach to maximum extension.			
67.0	Ladde	r Illumination			
	67.1	Inspect the operation of the lights that are used to illuminate the aerial ladder.			
68.0	Extens	ion Cylinder Anchor Ears and Plates			
	68.1	Visually inspect the extension cylinder anchor ears and plates for defects and the attaching welds for fractures.			
NDT	68.2	Inspect the attaching welds of the extension cylinder anchor ears and plates.			
69.0	Extens	ion Cylinder Pins			
	69.1	Inspect the cylinder pins for proper installation and retention.			
NDT	69.2	Inspect the cylinder pins for internal flaws.			
70.0	Extens	ion Cylinder(s)			
	70.1	Inspect the cylinder rods for pitting, scoring and other defects.			
	70.2	Inspect the cylinder rod to barrel seal and the end gland seal for excessive external fluid leakage.			
	70.3	With the hydraulic oil at ambient temperature, subject the cylinder(s) to drift by placing the aerial device a 60 degree elevation, full extension, marking the cylinder piston or the second section in relation to the base section, and allowing the ladder to stand for one hour with the engine off. The results shall not exceed the manufacturer's specifications for allowable cylinder drift.			
71.0	Holdir	g Valves on Extension Cylinder			
	71.1	Inspect the holding valves for external and internal hydraulic fluid leakage.			
72.0	Tip Co	ontrols			
	72.1	Check that the control handles are not damaged or missing, functions are identified, and operating instructions and warnings are posted.			
	72.2	Verify that the controls operate smoothly, return to neutral when released, and do not bind during operation.			
	72.3	Verify that the turntable or lower controls will override the tip controls.			$\boxtimes$
	72.4	Verify that any safety devices that are designed to operate in conjunction with the tip controls are fully operational. (5) If the aerial ladder was built to the 1996 or a later edition of NFPA 1901, <i>Standard for Automotive Fire Apparatus</i> , verify that the speed of the aerial ladder, when being operated from the tip controls, does not exceed the speeds allowed in the edition of NFPA 1901 to which the aerial ladder was manufactured.			



Reference Document: NFPA 1911 Latest Revision
Page 10 of 17
580T-RPT-001 Rev. 4

73.0	Opera	ational Tests	Accept	See Notes	N/A
	73.1	A complete cycle of aerial ladder operation shall be carried out after starting the engine, setting the stabilizers, and transmitting power to the ladder. The ladder shall be fully elevated out of the bed, rotated 90 degrees and extended to full extension. The ladder shall complete this test smoothly and without jerking or undue vibration within the time allowed by the standard in effect at the time of manufacture.			
	73.2	The ladder shall be retracted, the turntable rotation completed through 360 degrees and then the ladder lowered to its bed, after which a thorough inspection shall be made of all moving parts. Special attention shall be given to the security and adjustment of the ladder cables or chains. The test shall demonstrate successful operation of all ladder controls.			
74.0	Load	Testing			
	74.1	Tests shall be conducted when wind velocity does not exceed manufacturer specifications. A close watch shall be maintained during all load tests. Only those personnel essential to conduct the test shall be permitted near the apparatus during the test. If the ladder shows any excessive twist at any time, the test shall be discontinued immediately and the aerial ladder shall be placed out of service and the condition shall be reported in writing to the manufacturer. The aerial ladder shall be repaired in accordance with the manufacturer's written recommendations and fully tested before it is placed back in service.			
75.0	Horiz	ontal Load Test			
	75.1	The aerial turntable shall be level. The aerial apparatus vehicle shall be on a firm level surface or road. All stabilizers shall be down and have a firm footing on the ground. A test cable hanger shall be attached to the top rung of the top ladder section and properly centered.			
		The maximum rated live load in the horizontal position shall be determined from the manufacturer's load chart or operator's manual. If full extension is not permitted in the horizontal position with a specified live load, then the maximum permissible extension with a specified live load shall be used for purpose of this test.			
		For single chassis apparatus the ladder shall be rotated, if necessary, Until the ladder is positioned over the rear and parallel to the vehicle centerline. For tractor-drawn apparatus, the ladder shall be positioned in the most stable position as recommended by the manufacturer.			
		The ladder shall be placed in the horizontal position and extended to full extension or maximum permitted extension. The base section shall not be allowed to rest in the bed.			
		The ladder section locks, either manual pawls or hydraulic holding valves, shall be properly applied.			
		The elevation cylinder integral holding valve or shutoff safety valve shall be properly closed or applied.			
		The ladder section twist shall not exceed the manufacturer's tolerance.			
		A weight equal to the manufacturer's specified rated live load, shall be gradually applied to the top rung of the aerial ladder by utilizing the test weight container orother suitable means of applying the weight.			
		NOTE: The total weight of the supporting hangers, containers, etc., and test weight shall be taken as a whole and shall not exceed the rated live load. Dropping the weights and shock loading the ladder shall not be permitted.			
		The test weight shall be sustained by the unsupported aerial ladder for five minutes.			



Reference Document: NFPA 1911 Latest Revision
Page 11 of 17
580T-RPT-001 Rev. 4

The test weight shall hang freely from the tip of the aerial ladder. If the test weight hanger and ladder deflection are such that the test weight comes to rest on the ground, it shall be permissible to raise the ladder elevation slightly above the horizontal position.

WARNING: At no time during the load test shall the ladder be moved with the test weight applied.

After removal of the test weight, a complete visual inspection shall be made of all load-supporting elements. Any visually detectable signs of damage, permanent deformation or twist exceeding the manufacturer's allowance shall constitute noncompliance with the load test requirements.

#### 76.0 Maximum Elevation Load Test

76.1 The aerial turntable shall be level. The aerial apparatus vehicle shall be on a firm, level surface or road. All ground stabilizers shall be down and have a firm on the ground.

A test cable hanger shall be attached to the top rung of the top ladder section and properly centered.

The maximum rated live load in the maximum elevated position at full extension shall be determined from the manufacturer's load chart or operator's manuals.

The ladder shall be rotated, if necessary until the ladder is positioned over the rear and parallel to the vehicle centerline. Midship mounted devices may have to be rotated slightly off of the vehicle centerline in order to apply the test load without interference with the body of the apparatus.

The ladder shall be elevated to maximum elevation and fully extended.

The ladder section locks, either manual pawls or hydraulic holding valves shall be properly applied.

The elevation cylinder integral holding valve or shutoff safety valve shall be properly closed or applied.

The ladder section twist shall not exceed the manufacturer's tolerance.

A weight equal to the manufacturer's specified rated live load shall be gradually applied to the top rung of the aerial ladder by utilizing a test weight container or other suitable means of applying the weight. The weight shall be suspended by cable and shall be not more than 3 feet (1 m) above the ground.

NOTE: The total weight of the supporting hangers, containers, etc, and test weight shall be taken as a whole and shall not exceed the rated live load. Dropping the weights and shock loading the ladder shall not be permitted.

The test weight shall be sustained by the unsupported aerial ladder for five minutes. The test weight shall hang freely from the tip of the aerial ladder.

WARNING: At no time during the load test shall the ladder be moved with the test weight applied.

After removal of the test weight, a complete visual inspection shall be made of all load-supporting elements. Any visually detectable signs of damage, permanent deformation or twist exceeding the manufacturer's allowance shall constitute noncompliance with the load test requirements.

See Notes	N/A



Reference Document: NFPA 1911 Latest Revision
Page 12 of 17
580T-RPT-001 Rev. 4

<b>77.0</b>	Water	System Test	Accept	See Notes	N/A
	NOTE	: The following examination and test shall apply only to permanently piped aerial ladder	pipes.		
	77.1	The waterway system shall be inspected for proper operation of all components. It shall be free of rust, corrosion, other defects or blockage.			
	77.2	The waterway attaching brackets shall be inspected for loose bolts, weld fractures or other defects.			$\boxtimes$
NDT	77.3	Inspect all attaching welds.			$\boxtimes$
	77.4	Pressure Test (Turntable Swivel)			$\boxtimes$
		The aerial ladder shall be positioned between 0 and 10 degrees elevation and fully retracted. The water system shall be filled with water and the valve at the discharge end closed. If there is not a valve at the discharge end, a valve shall be attached for the purpose of this test.			
		NOTE: For safety reasons, all air must be removed from the system.			
		The pressure on the system shall be raised to the water system manufacturer's maximum rated working pressure and maintained for the duration of the test. The aerial ladder shall be raised to full elevation and rotated 360 degrees. The water system, including the turntable swivel, shall be checked for leaks. Care shall be taken not to overheat the water pump.			
		The water system shall operate properly and with an absence of leaks during these			
	77.5	Pressure Test (Waterway Seals)			$\boxtimes$
		The aerial ladder shall be positioned between 0 and 10 degrees elevation and fully extended to its maximum permissible limit. The water system shall be filled with water and the valve at the discharge end closed. If there is not a valve at the discharge end, a valve shall be attached for the purpose of this test.			
		NOTE: For safety reasons, all air must be removed from the system. The pressure on the system shall be raised to the water system manufacturer's maximum rated working pressure and maintained for the duration of the test. The aerial ladder shall be raised to full elevation and rotated 360 degrees. The water system, including the turntable swivel, shall be checked for leaks. Care shall be taken not to overheat heat the water pump.			
		The water system shall operate properly and with an absence of leak during these tests.			
	77.6	Relief Valve			$\boxtimes$
		If the waterway system is equipped with a relief valve, this relief valve shall be checked to verify that it is operational at the waterway manufacturer's recommended pressure setting.			
	77.7	Pressure Gauge			$\boxtimes$
		If the waterway system is equipped with a water pressure gauge(s), each water pressure gauge shall be checked for accuracy. Pressure gauges shall be checked at least 3 points, including 100 psi, 150 psi, and 200 psi. Any gauge that reads off by more than 10 psi shall be repaired or replaced.		_	<u>~ 4</u>



Reference Document: NFPA 1911 Latest Revision
Page 13 of 17
580T-RPT-001 Rev. 4

Latest Revision: 5-17-2018

# Data Records

1.	Rotation Bearing Mounting Bolts:	Bolt Grade: 8	Size	: 3/4"	Torque:	320 Ft. lbs.
2.	Torque Box Mounting to Frame:	Bolt Grade: Welded	Size	<u>-"</u>	Torque:	- Ft. lbs.
3.	Rotation Gear and Bearing: Backlas	h: <u>.015"</u>	Bea	ring Race Cleara	nce: <u>.040"</u>	
4.	Pinion to Bullgear Horizontal Alignmen	t: Top:Flush:	Bottom:Flush			
5.	Rotation Gear Reduction Box:	Bolt Grade: 8	Size	3/4"	Torque:	320 Ft. lbs.
6.	Elevation Cylinders Drift:	Left: <u>1/16"</u>		Right: 1/16	"	
7.	Relief Hydraulic Pressure: Main: 28	800 PSI Down	n: <u>1950</u> PSI	Retract: <u>2000</u>	PSI Extensi	on: <u>2100</u> PSI
8.	Breathing Air Pressure Regulator Setting	g: <u>N/A</u> PSI	Bottle: N/A	PSI		
9.	Stabilizer Mounting Bolts:	Bolt Grade: Welded	Size	:"	Torque:	- Ft. lbs.
10.	Stabilizer Cylinders Drift: LF: N	<u>RF: N/A</u>	LM: <u>1/16</u>	RM: <u>1/16</u>	LR: <u>1/16</u>	<u>RR:1/16</u>
11.	Ladder Section Twist: Base: 0	2nd: <u>.100"R</u>	3rd: <u>.100"R</u> 4t	h: <u>0</u> 5th:	N/A Tot	al: <u>.200"OS</u>
12.	Ultrasonics Test: All Pins: Accept:	See Notes:	N/A:	All Bolts:	Accept:⊠ SeeN	otes: N/A
13.	Welds inspected - NDT: Stabiliz	ers: Accept Tu	urntable: Accept	Ladder Sect	ions: Accept	
14.	Top Rail Hardness Min/Max: Base 7	7/79 2nd 7	78/80 3rd <u>7</u>	7/80 4th	77/81 5thN/A	
15.	Base Rail Hardness Min/Max: Base 78	3/81 2nd 7	77/82 3rd <u>7</u>	8/82 4th	77/83 5thN/A	
16.	Extension Winch Drift: N/A"		Extension W	Vinch Motor Brak	te Drift: N/A"	
17.	Extension Cylinders Drift: L	eft: <u>1/16"</u>		Right: 1/16	"	
18.	NFPA Time Test: 72	Seconds				
19.	Waterway Relief Valve Settings: N	/A PSI				
20.	Base Rail Thickness Readings: Min:	Base N/A"	2nd <u>N/A"</u>	3rd <u>N/A"</u>	4th <u>N/A"</u> 5	5th <u>N/A</u> "
	Max:	Base N/A"	2nd <u>N/A"</u>	3rd <u>N/A"</u>	4th <u>N/A"</u> 5	5th <u>N/A</u> "
21.	Horizontal Load Test: 250	Lbs. Tip	Load			
22.	Maximum Elevation Load Test: 500	Lbs. T	ip Load			
23.	High Speed: 1200 RPM	I				
24	Up <u>30</u> Sec. <u>1700</u>	PSI	CC <u>133</u>	Sec. <u>1800</u>	PSI	
	Out <u>32</u> Sec. <u>2200</u>	PSI	C <u>136</u>	Sec. <u>1700</u>	PSI	
	In <u>21</u> Sec. <u>1900</u>	PSI	Down <u>31</u>	Sec. <u>1950</u>	PSI	



Reference Document: NFPA 1911 Latest Revision
Page 14 of 17
580T-RPT-001 Rev. 4

Latest Revision: 5-17-2018

NDT Equipment

Magnetic Part												
Code/Specificati	ion		Procedure				Acceptance Criteria					
	ASTM-E709		100-MT-002 Rev. 8				AWS D1.1					
	ckness: Steel / V	arious	Medium				Tech	nique				
Magnetizing			Visible      ✓	Dry			☐ A	$C \boxtimes DC$				
Manufacturer:	Parker		Color: Yello	ow/Red			X Y	oke [ Spac	ing: 2	2-6]		
Model:	DA-400		Type: #2				⊠ Co	ontinuous		Residu	al	
Serial No:	20881		Batch 16B0	)69			White	Light So	urce:	Flashl	ight	
Cal. Due Date:	7/25/19		Pre/Post Clea	an Method:	Wiped		Other	Equipme	nt:			
Liquid Penetr												
Code/Specificati	ion		Procedure					Acceptano	ce Cri	iteria		
	ASTM E165			100 PT-0	04 Rev. 7					AWS	S D1.2	
	Manufacturer		Гуре	Batch Nu	ımber(s)	1	Applica				s Time (1	
							Meth				Ory Time:	
Cleaner:	Magnaflux		KC-S	17K			Spra	-			Owell Tin	
Penetrant:	Magnaflux		L-SP2	18F0			Brus			eloper		10
Developer:	Magnaflux		KD-S2	18K			Spra	•			Method:	10
Developer Form	m: 🗌 a. Dry Pov	wder <u> </u>	Water Soluble	е <u></u> с. W	ater Suspe	nded	<u>⊠</u> d. I	Nonaqueo	us W	et		
Ultrasonic			D 1					<b>A</b> .		., .		
Code/Specificati			Procedure	100 1777 0	.02 B			Acceptano			. 13	r
	ASTM E797		100-UT-003 Rev. 9				No Cracks/Elongated Material					
Instrument		· 137	CID	Setup Data				G. W. L. G. C. IV. 207714				
Model		rial No.	Cal. Due Date Cal. Standard:				Step Wedge   Serial No.   387714					
Pocket U2 Transducer	2 8620	0150956	Daily Scan Equipment:			nt:					15D079	
	,	Size	Seria	1 No.	Couplant Cable Ty			Sonotrace Batch Coaxial			ch No.	13D079
Frequency 5 MHZ		3/8"	250		Cable 1 y				48	ı		
	<u> </u>	3/0	230	770	Cable Le	ngui.			40			
Visual  Code/Specifica	ntion		NDT Pro	cedure				Accept	ance	Criter	ia	
•	S D1.1 / AWS D	1.2		S-004 Rev. 3	3 / 100-VT	-005	Rev. 0	Песер			.1 / AWS	D1.2
Material		Weld Proce	1		Temp. G							
Steel / A	luminum		Various		1	180	0721643	3		•	Ambi	ent
Technique				Surface Co	ndition		Visual	Aids			Supplem	ental Lighting
□ Direct	Visual	Remote	Visual	As Weld	ed / Smoo	th		Yes	$\boxtimes N$	lo	X Yes	☐ No
Access within 2	24" & 30°	1/32" Line	Simulated In	nperfection	s Used	Dim	ensiona	l Aids		Light I	Meter Ser	ial No.
⊠ Yes	☐ No		Yes	□ No	)		Yes	⊠ No		15070	00116	Due: 8/13/19
	rench S/N & Cal			ie Wrench S			Date	Dial l				Due Date
	315532 5/23/2	20		ГК77595	5/23	3/20			9604		Due: 5/23	/20
Technician Nai			Customer	(if applicab	ole):			Reviewe	d By	(if app	licable):	
Mike McCallis	ster LVL II											



Reference Document: NFPA 1911 Latest Revision
Page 15 of 17
580T-RPT-001 Rev. 4

Latest Revision: 5-17-2018

**Inspection Notes:** 

Category	Comment					
R	The officer side elevation cylinder barrel seal and fitting on the valve block are leaking fluid and needs to be repaired or replaced					
С	The pick axe mounted to the fly section is missing its rubber boot					
I	The officer side base section boom light has one function not working					
I	The cradle alignment arrow on the turntable is missing a rivet and is staying in place					
I	The heat sensors at the tip of each section are expired					
	R C I					

#### **Categories:**

**R** = **Required Items:** Items that do not meet Mistras specifications, manufacturer's specifications and applicable NFPA standards are items which Mistras mandates be repaired or replaced before issuance of an Inspection certificate.

The location of these items may be found by the general description below. Weld discontinuities, if any, are marked with felt pen at their specific location by our inspectors. Left and right, as listed, are viewed standing on the turntable looking up at the ladder.

The ladder sections are numbered from the bottom up, base assembly being 1st section, 2nd section, 3rd Section and 4th section. Rungs, vertical and diagonal support members (truss-members) on each section are numbered starting at the base of each ladder section with number one and increasing in number to the top of each ladder section.

Left and right on the vehicle chassis are viewed as left being the driver's side, and the right being the Officer's side.

Mistras will allow a maximum of sixty (60) calendar days from the date of this report for items listed under this category to be repaired or replaced. If this cannot be completed within this 60-day time frame, it is necessary that you notify our office prior to the lapse of this period at 1-800-333-8629.

- C = Recommended Items: These are items, which we recommend be repaired, replaced or installed, or preventive maintenance procedures initiated and implemented.
- I = Informational Items: These are items which we have found to be in noncompliance with today's standards, or items which should be checked periodically, or items listed solely for your general information.



Reference Document: NFPA 1911 Latest Revision
Page 16 of 17
580T-RPT-001 Rev. 4

Latest Revision: 5-17-2018

**Inspection Notes:** 

Item	Category	Comment

#### **Categories:**

**R** = **Required Items:** Items that do not meet Mistras specifications, manufacturer's specifications and applicable NFPA standards are items which Mistras mandates be repaired or replaced before issuance of an Inspection certificate.

The location of these items may be found by the general description below. Weld discontinuities, if any, are marked with felt pen at their specific location by our inspectors. Left and right, as listed, are viewed standing on the turntable looking up at the ladder.

The ladder sections are numbered from the bottom up, base assembly being 1st section, 2nd section, 3rd Section and 4th section. Rungs, vertical and diagonal support members (truss-members) on each section are numbered starting at the base of each ladder section with number one and increasing in number to the top of each ladder section.

Left and right on the vehicle chassis are viewed as left being the driver's side, and the right being the Officer's side.

Mistras will allow a maximum of sixty (60) calendar days from the date of this report for items listed under this category to be repaired or replaced. If this cannot be completed within this 60-day time frame, it is necessary that you notify our office prior to the lapse of this period at 1-800-333-8629.

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14624

Reference Document: NFPA 1911 Latest Revision
Page 17 of 17
580T-RPT-001 Rev. 4

Latest Revision: 5-17-2018

Customer: City of Rochester Fire Department Address: 1190 Scottsville Road, Rochester, NY

**Year, Mfg.:** 2003, E-One

Serial #: 126415 Job Number: M71697-40667509
Person Contacted: David Dingeldine Unit Type: 4S 110' AL w/Pump

**Inspection Date:** 6/14/19

Dear Mr. Kelker:

This is to certify that all items listed under "REQUIRED ITEMS" on your inspection report have been completed.

These items have been completed in accordance with the manufacturer's recommendations and the best business practices available to our department.

Signed:			
Title:			

#### **IMPORTANT NOTES**

- 1. Enclose with the above letter, copies of all work records and invoices regarding the repair, which was conducted on the apparatus in accordance with our report.
- 2. This letter and associated documents may be sent by fax or mailed to the address located at the bottom of this page, or by email at <u>certifyapparatus@mistrasgroup.com</u>.
- 3. Mistras Group-Services Division will allow a maximum of sixty (60) calendar days from the date of the report for the required repairs to be made. If repairs cannot be completed within this time frame, please notify Mistras Group-Services Division at 1-800-333-8629 prior to the lapse of this period.
- 4. A Certificate of Inspection will be issued upon receipt of this signed letter and supporting documents that the corrections required by this report have been completed.

If you have any questions, or require any additional information, please do not hesitate to contact me.

James Kelker

Operations Manager

Mistras Group-Services Division

Transportation Department