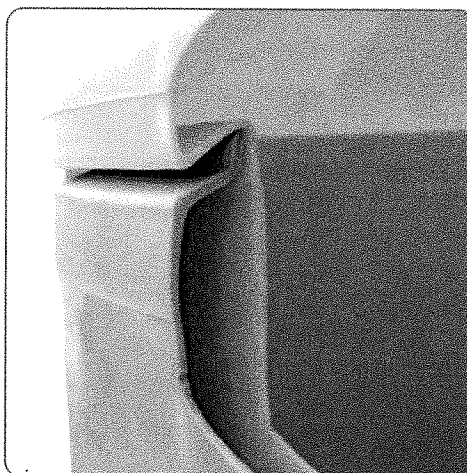
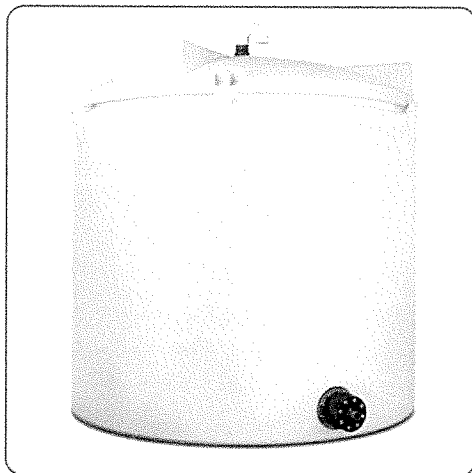


SAFE-TANK® Double Wall Tank System

A complete double wall system for secondary containment.



Poly Processing's SAFE-Tank® double wall tank system, is a "tank-within-a-tank" that provides secondary containment to avoid the damaging of equipment or property, loss of chemical, or injury to employees in the event of a spill. The tank is designed to keep contaminants from entering the interstitial area.

The SAFE-Tank® Double Wall Tank System:

- Provides 110% double wall secondary containment.
- Will equalize in the event of a primary tank issue and allow the tank system to be continually used until the operator has time to address the issue.
- Is ideal for chemicals like sulfuric acid that can have dangerous exothermic reactions to water.
- Eliminates the expense, cost and maintenance of secondary concrete containment.
- Minimizes the system's footprint by providing secondary containment in a more compact way.
- Adding an enhanced bellows transition fitting will maximize your SAFE-Tank® double wall tank system's performance.

SAFE-Tank® double wall tank systems are also available with the OR-1000™ system for superior antioxidant resistance.

CALIFORNIA

8055 S. Ash St.
French Camp, CA 95231

LOUISIANA

P.O. Box 4150
2201 Old Sterlington Rd.
Monroe, LA 71203
Tel: 800.523.9871
sales@polyprocessing.com

VIRGINIA

161 McGhee Rd.
Winchester, VA 22603

SAFE-TANK® SYSTEM

SAFE-Tank® Double Wall Tank Systems – STORAGE & CONTAINMENT

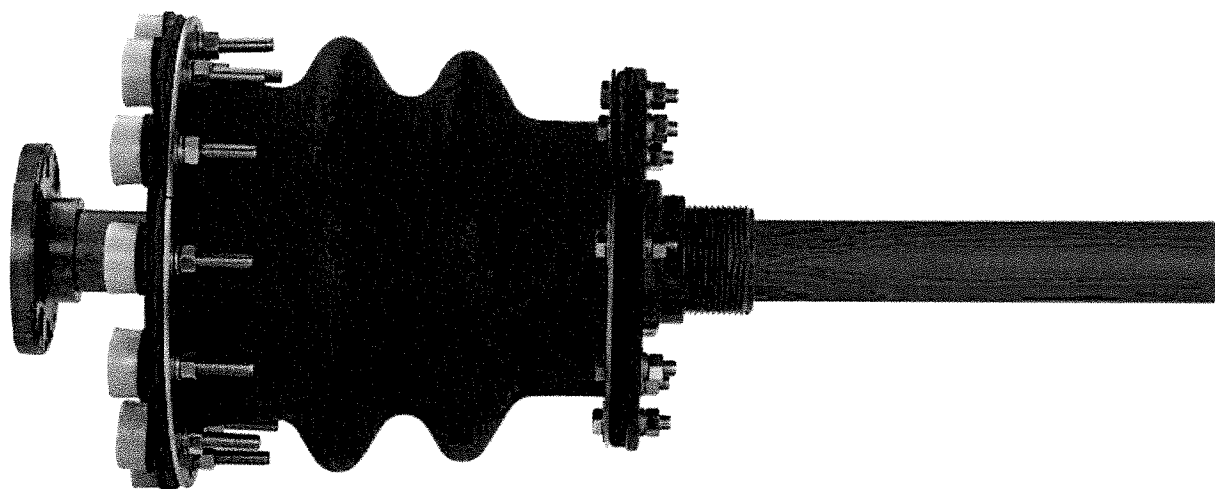
| | | Stock Number | Nominal Capacity | Approx. O.D. | Approx. Overall Height | Lid Size | Ladder Height |
|---|---|--------------|------------------|--------------|------------------------|----------|---------------|
| | | 2008700 | | | | | |
| | | 2110150 | | | | | |
| L | * | Assembly | 8,700 | 11'-11" | 14'-10 1/2" | 24" | 15' |
| | | 2006650 | | | | | |
| | | 2107450 | | | | | |
| L | * | Assembly | 6,650 | 10'-2" | 14'-9 1/2" | 24" | 14' |
| | | 2005400 | | | | | |
| | | 2106300 | | | | | |
| L | * | Assembly | 5,400 | 11'-11" | 10'-1 1/2" | 24" | 10' |
| | | 2004400 | | | | | |
| | | 2104950 | | | | | |
| L | * | Assembly | 4,400 | 10'-3" | 10'-4 1/4" | 24" | 10' |
| | | 2004350 | | | | | |
| | | 2104950 | | | | | |
| L | * | Assembly | 4,350 | 10'-3" | 10'-4 1/4" | 24" | 10' |
| | | 2003150 | | | | | |
| | | 2103550 | | | | | |
| L | * | Assembly | 3,150 | 10'-2" | 8'-1 1/2" | 24" | 7' |
| | | 2002500 | | | | | |
| | | 2103100 | | | | | |
| L | * | Assembly | 2,500 | 8'-0" | 10'-5 3/4" | 17" | 10' |
| | | 2001550 | | | | | |
| | | 2101950 | | | | | |
| | * | Assembly | 1,550 | 8'-0" | 7'-5 3/4" | 17" | 7' |
| | | 2001015 | | | | | |
| | | 2101200 | | | | | |
| | * | Assembly | 1,015 | 6'-5" | 7'-1/2" | 17" | 6' |
| | | 2001000 | | | | | |
| | | 2101200 | | | | | |
| | * | Assembly | 1,000 | 6'-5" | 7'-1/2" | 17" | 6' |
| | | 2000750 | | | | | |
| | | 2100940 | | | | | |
| | * | Assembly | 750 | 5'-0" | 8'-2 1/2" | 17" | 7' |
| | | 2000540 | | | | | |
| | | 2100655 | | | | | |
| | * | Assembly | 540 | 6'-5" | 4'-5 3/4" | 17" | |
| | | 2000405 | | | | | |
| | | 2100445 | | | | | |
| | | Assembly | 405 | 4'-0" | 6'-1/2" | 7" | |
| | | 2000250 | | | | | |
| | | 2100295 | | | | | |
| | | Assembly | 250 | 3'-11" | 4'- 5 1/4" | 7" | |
| | | 2000160 | | | | | |
| | | 2100220 | | | | | |
| | | Assembly | 160 | 3'-0" | 5'-3" | 7" | |
| | | 2000105 | | | | | |
| | | 2100150 | | | | | |
| | | Assembly | 105 | 3'-0" | 3'-10 3/4" | 7" | |
| | | 2000055 | | | | | |
| | | 2100085 | | | | | |
| | | Assembly | 55 | 3'-0" | 2'-8" | 7" | |

* = Molded-in lifting lugs

L = Molded-in ladder attachment lugs

Bellows Transition Fitting

Flexible Expansion Joint Maximizes Tank Performance & Longevity



The Bellows Transition Fitting adds value to your tank installation:

1. A flexible expansion joint maximizes tank performance and longevity by allowing the tank to expand freely during loading and unloading. This also eliminates damage from piping vibrations caused by pumps.
2. Containment of the expansion joint eliminates the threat of uncontained chemical leaks and the threat of dangerous 'spurts' from the expansion joint.
3. Connecting a dual-wall piping system directly onto the fitting fully contains piping layouts; this provides a safe workplace for employees and protects the environment.

CALIFORNIA

8055 S. Ash St.
French Camp, CA 95231
Tel: 877.325.3142

LOUISIANA

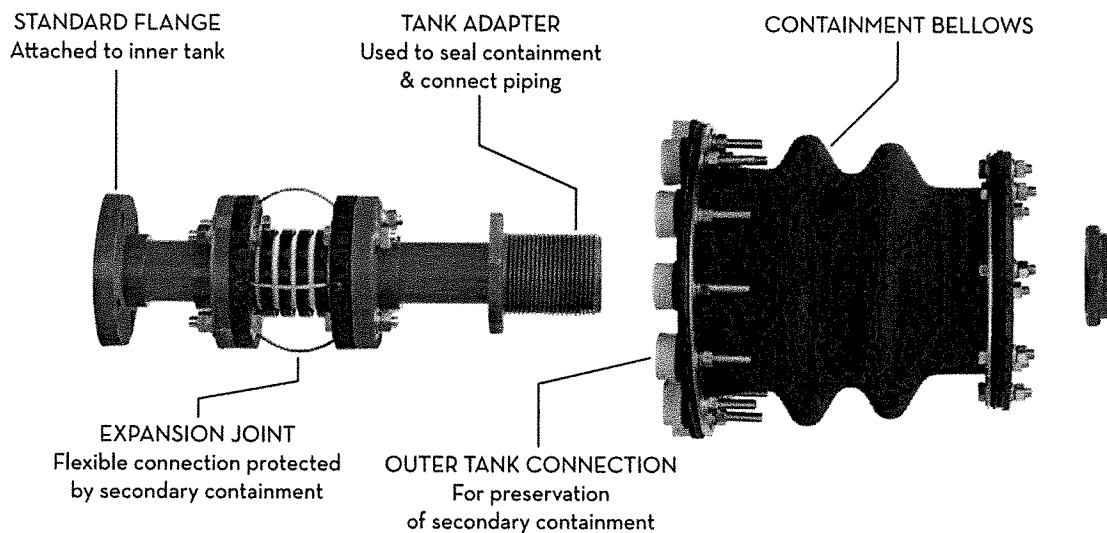
P.O. Box 4150
2201 Old Sterlington Rd.
Monroe, LA 71203
Tel: 866.590.6845
sales@polyprocessing.com

VIRGINIA

161 McGhee Rd.
Winchester, VA 22603
Tel: 866.590.6845

About the Design

- Bottom discharge capability in a system that supports 110% secondary containment requirements.
- Expansion joint allows the tank to expand freely.
- No threaded connections.
- Easy-to-install fitting.
- Pressure tested internal components come to you pre-assembled.
- Bellows Containment made of polyethylene.
- Internal transition fitting made of PVC or CPVC.
- Three alloy options: 316 Stainless Steel, Titanium and C-276.
- Installed onto the internal tank wall as with any standard flange fitting connection.



All PVC/CPVC fitting connections within bellows transition fitting are socket glued unless otherwise specified.

Extended Configuration for Extra Safety

By replacing the shorter faceplate bolts in the Bellows Transition Fitting with extend bolts, this extended configuration allows for the connection of a secondary piping system over the primary pipe using a standard 6" ANSI flange.

